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Transcript: Virtual Forum for Risks in the Semiconductor Manufacturing and Advanced Packaging Supply Chain

April 8, 2021

USG Panel Members:

- Matthew Borman, Acting Assistant Secretary for Export Administration, Bureau of Industry and Security, U.S. Department of Commerce
- Sahar Hafeez, Senior Advisor, Office of Under Secretary, Bureau of Industry and Security, U.S. Department of Commerce
- Monica Gorman, Deputy Assistant Secretary for Manufacturing, Industry & Analysis, International Trade Administration, U.S. Department of Commerce
- Michele Schimpp, Acting Associate Administrator, Office of International Trade, U.S. Small Business Administration

Speakers:

1. GlobalFoundries, Michael Hogan, SVP AIM Business Unit
2. Intel Corporation, Tom Quillin, Senior Director for Security and Trust Policy
3. MediaTek USA Inc., W. Patrick Wilson, Corporate Vice President, Government Affairs
4. Transphorm, Primit Parikh, Founder & COO
5. Dell Technologies, Eva Hampl, Director, International Government Affairs
6. Interos, Jennifer Bisceglie, Founder & CEO
7. ClearPrism, LLC, Andrew Johnson, Managing Partner/Co-Founder
8. Deloitte, Combiz Abdolrahimi, Emerging Technology & Innovation Leader
9. Information Technology Industry Council, Alexa Lee, Sr. Manager
10. Coalition of Services Industries, Christine Bliss, President
11. IDEMIA, Brendan Peter, Vice President, Government Relations
12. Linton Crystal Technologies, Todd Barnum, Chief Operating Officer
13. Seagate Government Solutions, William Downer, Vice President, National Programs
14. Hemlock Semiconductor LLC, Philip Dembowski, Senior VP and Chief Commercial Officer
15. The MITRE Corporation, Dr. Shamik Das, Division Chief Engineer
16. National Defense Industrial Association (NDIA) Electronics Division, Dr. Michael Fritze
17. SEMI, Kimberly Ekmark, Director, Public Policy & Advocacy
18. SIA, Falan Yinug, Director, Industry Statistics and Economic Policy
19. Alliance for Automotive Innovation, John Bozzella, President & CEO
20. Motor & Equipment Manufacturers Association, Ann Wilson, Senior Vice President
21. National Association of Manufacturers, Stephanie Hall, Director of Innovation Policy
22. Association of Home Appliance Manufacturers, Kevin Messner, SVP
23. American Chemistry Council, Ed Brzytwa, Director for International Trade
24. Coalition for a Prosperous America, Jeffrey Ferry, Chief Economist

Moderator:

- Erika Maynard, Bureau of Industry and Security, U.S. Department of Commerce

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1 Sahar Hafeez: Good afternoon, everyone. It is my pleasure and honor to welcome you to the
2 Department of Commerce Bureau of Industry and Security Virtual Forum for Risks in the Semiconductor
3 Manufacturing and Advanced Packaging Supply Chain. I wish we could all be together in person but
4 unfortunately, these are the circumstances we find ourselves in. Hopefully we'll be able to do that
5 sometime soon. My name is Sahar Hafeez and I'm a Senior Advisor at the Office of the Under Secretary
6 in BIS. Over the past several weeks I've had the privilege of working closely on the Semiconductor and
7 Advanced Packaging Supply Chain review, which is the subject of the Forum. The study is required by
8 President Biden's executive order on America's Supply Chain. The executive order provides that the
9 United States needs resilient diverse and secure supply chains to ensure our economic prosperity and
10 national security. More resilient supply chains are secure and diverse facilitating greater domestic
11 production, a range of supply, built-in redundancies, adequate stockpiles, safe and secure digital
12 network, and a world-class American manufacturing base and workforce. Resilient supply chains, will
13 revitalize and rebuild domestic manufacturing capacity maintain America's competitive edge in research
14 and development and create well-paying jobs here in the United States. This is especially the case for
15 the semiconductor industry, which is a major engine for U.S. economic growth and job creation.
16 Semiconductors are essential to modern day life. They are key foundational technology for everything
17 digital and have transformed virtually all sectors of the economy including the internet,
18 telecommunications, transportation, and healthcare. Semiconductors are the underpinnings of the
19 industries of the future such as advanced manufacturing or artificial intelligence and the internet of
20 things, as well as the brains behind a myriad of consumer products from various appliance to autos. The
21 industry is mired with serious challenges as evidenced by for examples the chips shortage we are
22 currently facing. We are very excited to hear from you regarding the risks facing the industry and
23 recommendations for addressing these risks and we thank you very much for your participation. With
24 that, it is a privilege to hand this over to Assistant Secretary Matthew Borman who is a National
25 Treasure with a wealth of knowledge and a deep sense of mission.

26 Matthew Borman: Thank you Sahar. And thanks to all of you who are participating particularly the
27 speakers. Industry input is very important to us and we thought that this forum would be a good
28 complement to the written comments we received with the comment period that ended on Monday. I
29 wanted to just briefly touch on the process we're using to develop the report to help give you a sense of
30 how we're going about. As you know, 100 day deadline which puts us to the beginning of June we have
31 many internal deadlines to meet and certainly we'll use all the comments that we hear today to factor
32 into the report as we're drafting the next version. We have here at BIS actually our defense industrial
33 base group is taking the lead and writing the report but with significant input and collaboration from the
34 semiconductor experts in the International Trade Administration here at Commerce as well as other
35 parts of the Department and National Institute of Standards and Technology, Census Bureau, Economic
36 Development Administration as well as other agencies that have a stake in the semiconductor industry.
37 So we also will be looking forward to once we have the report done probably significant follow-up and
38 certainly as we move into looking to implement the Chips Act once there's appropriated funds, will be
39 I'm sure significant more interaction with the industry stakeholders. Thank you.

40

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41 Moderator: [inaudible] The USG panel will ask questions of the speaker's they'll be no attendee
42 questions during this forum. Please identify yourself and your organization when speaking and please
43 mute your microphone when you are not speaking. Speakers will hear a bell when they reach the six
44 minute time limit. We will allow you to wrap up for one more additional minute. And after that one
45 minute, we will be cutting off the microphones to ensure that we keep on schedule. The chat box for
46 this WebEx is going to be disabled. If you need technical assistance, it will be available through our
47 conference line 888-452-5950 and the passcode is 8452104. Again 888-452-5950 passcode 8452104 if
48 you run into any technical issues. I know there's press on the line today, they'll be no open question and
49 answer session during this forum for press. But if you have further questions, you can contact our office
50 of congressional and public affairs. They're available at 202-482-3064. And with that, I think we can get
51 started with our first speaker GlobalFoundries, Michael Hogan.

52 Michael Hogan: Yeah, thank you. Thanks for inviting me and letting me go first. So I'm the SVP of our
53 Automotive, Industrial and Multi-Market Division at GlobalFoundries, also known as GF. I have been in
54 the industry for 35 years worked in nearly every aspect of the business from engineering, to sales, to
55 P&L management, across literally every business model that the semiconductor industry operates, fab-
56 less, fab-lite, IDM, foundry. Having seen all that, I can personally attest that these times today are
57 unprecedented extremely difficult, but I think ironically offer the brightest possible prospects for the
58 industry in the country. If we act now and move boldly in funding the Chips Act. So I'm going to do four
59 things and when I introduce GlobalFoundries, I'm going to speak a little bit about why semiconductors
60 are so important to U.S. interests and our nation's prosperity, talk a little bit about how we got here and
61 what problem we're solving hopefully, and then just a little bit about the way forward at least in the
62 view of GlobalFoundries. So GlobalFoundries is one of five semiconductor manufacturers of any size and
63 the only one that actually has a truly global footprint operating in Europe, the U.S., and Southeast Asia
64 and we happen to be the only pure play U.S. foundry meaning that we service other semiconductor
65 companies we do not compete with them anywhere in the market. We have some experience in this
66 notion of public and private partnership. About 12 years ago the state of New York put in a billion dollars
67 alongside GF's four billion to create state-of-the-art facility in Upstate New York. That's created instantly
68 1,200 jobs and since then we've put another 15 billion dollars into that facility into that into that area
69 and have grown to over 3,000 employees and ranging from technicians with you know, GED
70 backgrounds all the way up to PhDs in our R&D operations. It's been an excellent return on investment
71 and I think at the time was the largest public private partnership to support semiconductor
72 manufacturing and innovation in the country.

73 We do service the U.S. Department of Defense. Our Fabs are the most secure in the industry. We're
74 trusted ITAR compliant and a supplier to DOD and fully compliant with all of Commerce's export
75 compliance programs. Our chips are focused on some of the largest most pervasive segments in the
76 industry. We produce chips that cover over 70% of the manufacturing service or foundry market by
77 dollar and probably more than 90% of the non-memory demand measured by quantity of wafers
78 shipped. Moving on, why are semiconductors so important to the U.S. and to our prosperity? Chips are
79 everywhere from smartphones to auto to the technology in our schools and hospitals and as the intro
80 said we simply in our modern society can't survive without them. They change how we work and live
81 and they're becoming ever more pervasive and frankly one of humankind's most vital resources. But
82 they are incredibly complicated and expensive to manufacture. A chip the size of your fingernail can

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83 have billions of electrical switches and precise patterns and they must be produced in the trillions to
84 sustain our way of living. So, how did we get here? And what's the problem to be solved and also focus a
85 little bit more on automotive since that's part of the agenda for the conference. I mentioned earlier
86 there's only five companies of any size that provide manufacturing services for the entire global supply
87 of semiconductors. There's only one in the U.S. and three are located in Greater China. Taiwan alone
88 controls more than 60% of the world's chip output and we should all care about who these companies
89 are, where they're located, what they produce, and you don't have to go any further than considering
90 the recent chip shortages in automotive and how much impact they've had in just one year. So how did
91 we get here? The pandemic was a wake-up call, you know, we've always been sustained by technology,
92 but in 2020 in the covid-19 pandemic, we really experienced about a 10-year leap forward in a single
93 year.

94 The IOT market, the internet of things, alone is expected to expand from a hundred fifty billion dollars in
95 2019 to \$243 in 2021. That's more than 60%. And there is simply no going back. In the near future the
96 idea of having 30-50 connected smart devices per person will be commonplace. There's eight billion plus
97 or minus folks on the planet if you do the math it's enormous and it's unprecedented. At the same time
98 the electronic content in a vehicle is approaching 50% of the car's value by 2030. These cars will run
99 literally millions of lines of software per vehicle. They'll be ever more powered by a battery instead of a
100 gas-powered engine. They'll be ever more capable and autonomous and all that software all of that
101 power management, all of that sensing and communications rests on semiconductor technology.

102 Now the supply shortages for automotive are almost entirely based on manufacturing technologies that
103 have been in production for 5, 10, 15, or even 20 plus years. And these technologies compete with
104 consumer products for supply at multiple levels in the supply chain. So the vital nature of semis to auto
105 is now well understood and we will absolutely see the supply chain embrace a different level of intimacy
106 with semiconductor manufacturers from supply all the way to fundamental involvement in R&D. But, we
107 need to build more and we should do it here in the U.S. where our national manufacturing share of the
108 worldwide market has slipped to 12% at a time when other nations are putting on large investments as
109 a matter of industrial policy. So as far as the way forward, semiconductors are the most vital resources
110 on the planet, it's time to recognize our dependence and collectively invest. Economic progress, national
111 security, our health and safety hang in the balance. Shortages affect more than just the availability of
112 product and higher prices, chips power internet connectivity, utility grids, healthcare technology, and
113 much much more. As I stated, these are vital resources and nations, especially and specifically the U.S.
114 should seek supply independence by [inaudible] our manufacturing capabilities within our own borders.
115 It matters where these chips are manufactured tested and package because it directly reads on the
116 reliability and security of supply. The race for faster, smaller chips is only a piece of the story. GF is
117 focused on the chips that are designed for high growth markets such as artificial intelligence, IOT, 5G
118 and wireless connectivity, automotive, and industrial. These are the most pervasive chips, so we have to
119 solve for the total volume not just for the high-end. We will continue to produce a broad range of these
120 chips for society. And if we make the investments a more level playing field versus other nations that
121 have been industrious policies to do so, we will come through this in a much better place. So it's time to
122 put a sharper focus on semi manufacturing as a vital international resource and to learn from these
123 recent events. Thank you very much.

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124 Moderator: Thank you, Mr. Hogan. Next we have Tom Quillin with Intel Corp.

125 Tom Quillin: Hi, Erika, just quick sound check. You can hear me well.

126 Moderator: Yes, thank you.

127 Tom Quillin: Okay. Thank you. Hi, my name is Tom Quillin. I'm a Senior Director with Intel's Government
128 Markets and Trade Team. Intel Corporation appreciates the opportunity to participate in this Virtual
129 Forum supporting the Department of Commerce's efforts to identifying risks in the semiconductor
130 manufacturing and advanced packaging supply chains. Semiconductor supply chains are geographically
131 diverse and complex. Generally the global nature of supply chains provides U.S. manufacturers valuable
132 flexibility and mitigating risks to chip supplies. However, today the industry faces a crossroads and the
133 administration's prioritization of this matters is well-placed. I will briefly introduce Intel then highlights
134 some of the challenges facing the semiconductor industry and offer some recommendations.

135 Intel is the only U.S. Semiconductor manufacturer that designs and manufactures advanced
136 microprocessors on United States soil. Despite the cost disadvantage Intel faces in growing its domestic
137 operations, the majority of the company's R&D and manufacturing occurs in the United States. The
138 revenue Intel receives from sales overseas is used to fuel investments here in the United States,
139 including up to 10 billion dollars in R&D spending in the U.S. every year.

140 Today Intel has more than 53,000 employees and high-tech jobs in the U.S. with most being located at
141 our large manufacturing sites in Arizona, in Oregon where I'm calling from, and in New Mexico. Intel
142 sees America at a critical inflection point. How the U.S. government invest in the semiconductor industry
143 likely will determine the future of domestic technology innovation and U.S. Global Leadership.
144 Semiconductors powered the internet. They're the building blocks of the digital economy and provide
145 the foundation for all critical technologies from artificial intelligence to 5G to autonomous vehicles. Our
146 country's leadership in designing and developing semiconductors is a major reason the U.S. has the
147 world's largest economy, most advanced technologies, and strongest military.

148 Today's semiconductors remain one of America's largest exports yet the U.S. share of semiconductor
149 manufacturing has eroded from 37% several decades ago to just 12% today. Other critical parts of the
150 semiconductor supply chain for instance, advanced packaging, have eroded a lot more. Primary causes
151 of this erosion include a 25 to 40 percent cost disadvantage to U.S. based manufacturers compared to
152 their heavily subsidized competitors in Asia and also the investment by foreign countries of tens of
153 billions of dollars into building new state-of-the-art semiconductor manufacturing packaging and
154 assembly test capabilities. As President Biden said in introducing the administration's 100 day supply
155 chain assessments, the United States is the birthplace of this technology and has always been a leader in
156 semiconductor development. However over the years we have under invested in production hurting our
157 innovative edge while other countries have learned from our example and increase their investments in
158 the industry. Similarly, the Pentagon's 2020 industrial capabilities report highlights growing concerns
159 about depending on foreign semiconductor suppliers. The report notes other countries have invested
160 billions to fund the construction of new Fabs. The hard truth, the report argues, is that U.S. chip
161 production will decline to a point of irrelevance if Washington does not start investing in new
162 production facilities. We will have few new Fabs. We will have frightening vulnerability to foreign cut-

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163 offs whose impact would make our covid related shortages look miniscule. This is not a healthy
164 situation.

165 Moreover, although Intel invented the microprocessor and led in semiconductor manufacturing for
166 more than 40 years, it has recently fallen behind by a technology node. We are investing billions to
167 regain the lead but in the meantime all logic capacity less than 10 Nanometers is currently located in
168 Asia, a dangerous situation in terms of securing the substantial and increasing needs of the U.S.
169 economy for advanced logic and the computing power it generates.

170 Some recommendations. On the Chips Act, the U.S. must lead in R&D, fabrication, and packaging.
171 Success in these three stages of semiconductor manufacturing will drive the greatest momentum for
172 new innovation for generation of know-how, for workforce and education development, and advanced
173 manufacturing methods. The Chips Act appropriately authorizes federal grants for all these types of
174 semiconductor activities. As noted by the Biden Administration semiconductors will play a foundational
175 role in the next big wave of computing, enabling new devices and technology that will increase the
176 connectivity of people, places, and things around the world. To meet this demand semiconductor
177 manufacturing capacity was increased by more than fifty percent and that is why it is critical to promptly
178 and fully fund the Chips Act with 50 billion dollars as called for in President Biden's American jobs plan.
179 On workforce, high-skilled immigration is a key component of the ongoing ability of the United States to
180 obtain and retain the talent necessary for America and American Enterprises to continue to innovate
181 and create jobs in the U.S. Intel supports eliminating the Green Card backlog through recapture of
182 unused Green Cards and exempting advanced stem degree graduates of U.S. universities from Green
183 Card caps. These two reforms would have the greatest economic and workforce impact. On supply chain
184 assurance, the administration should develop policies that promote adoption of best practices for
185 business continuity planning and promoting increased supply chain transparency, for example, the
186 administration should incentivize suppliers of ICT products to the U.S. government that share
187 information about security practices and about upstream suppliers who contribute to develop finished
188 products.

189 And on export controls, Intel recommends generally avoiding the imposition of unilateral export
190 controls as these restrictions place undue hardship on U.S. semiconductor companies, especially when
191 similar items are available in foreign markets. The foreign availability of products and technology
192 typically leads to the substitution of U.S.-origin products and technology for comparable non-U.S. origin
193 items that are not similarly controlled.

194 Intel thanks you for the opportunity to speak today, and we look forward to continuing the conversation
195 on this important matter over the months ahead. Thank you Erika, back to you.

196 Moderator: Thank you. Mr, Quillin. Next we have Mr. Patrick Wilson with MediaTek.

197 Patrick Wilson: I need a quick sound check. Good afternoon. This is Patrick Wilson. I'm the Vice President
198 of Government Affairs for MediaTek Incorporated. I want to start by thanking my good friend Matt
199 Borman and his team at BIS for hosting this forum today and then it's with great humility and respect
200 that I stand in front of this guest panel. I looked at the list of those who are in attendance today and the
201 combined experience in the export controls and semiconductor sector is truly humbling. And I'm so glad
202 that my colleagues at the department will get the benefit of such a great collection of voices. As I said, I

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203 am with MediaTek and we are a fabless semiconductor company and what I hope to do today in my
204 remarks is really threefold goals. The first one is to explain how foreign headquartered companies or
205 outside investors through foreign direct investment in the United States contribute mightily to the
206 health, success, and the innovation ecosystem that exists here in the United States. This is an often
207 overlooked component and I'm so thrilled to be able to sit alongside really legends in the semiconductor
208 industry, companies like Intel and Texas Instruments, and others and see the role that foreign
209 headquarter companies particularly fabless semiconductor companies have had to contribute to
210 America's innovation success.

211 So my second issue that I hope to call attention to here today, in addition to the role of foreign
212 headquartered companies, is to provide a rubric if you will to the government because I know as you
213 prepare these recommendations for the president you're looking at the tools in the toolbox both of
214 government agencies and departments all across the government, and also what legislation should be
215 championed to get the right result to secure America's supply chain. I would like to humbly suggest from
216 my more than eight years working in the semiconductor industry at the Semiconductor Industry
217 Association, often industry leaders like Craig Barrett from Intel and others would explain to senior
218 leaders that it's really a question about here versus there. Every single policy tool that government
219 contemplates has to be run through this aggressive rubric. Will what we produce today in this regulatory
220 environment, will it make it more or less likely that innovation itself will occur inside the friendly bounds
221 of the family of nations who share the same values, the same commitment to Human Rights and
222 individual liberty, but mostly about transparency, collaboration, research based on innovation. And if
223 you look at every single one of these tools that's under contemplation, they would all kind of get a rating
224 right on whether it makes it more likely to be here versus there and where Intel ended up I'll pick up
225 again and say one of our concerns is that through unilateral U.S. action we even - well intentioned right
226 to protect U.S. National Security interests - we often add weight to the side of the equation on there.
227 They want to get innovation happening outside of the reach of these excessive regulations and that is
228 against U.S. interest. And that's the second area that I want to talk about a bit today after this here
229 versus there debate is the question of what about the unconventional risk to the supply chain and most
230 of them fall into the category of what happens if innovation happens somewhere else and that's an
231 important area for government to consider again.

232 So lastly the third area I'd like to draw your attention to is how do we get the incentives right, the mix of
233 policy recommendations, economic choices, and other policies which encourage innovation to happen
234 inside the boundaries of the United States or at the very least within the confines of friendly allied
235 nations. And I think that all of those things taken together are get to the heart of what the president has
236 challenged all of us to do, which is to secure the supply chain. So to go back to my first point that I was
237 predicting is the here versus there debate. I think that again I would commend to the government a
238 rating system effectively for any proposal about whether we'll make it look more or less likely that
239 innovation will happen in the United States. As a foreign policy maker myself, it was always tempting
240 right to try and craft really tough restrictions on where technologies can go or who can participate in
241 them. But that really defies the overall culture of innovation that we see across the world. Any number
242 of U.S. Headquartered companies if you look in their laboratories, you see the great diversity of
243 employees from every country all around the world and how they work together seamlessly with
244 collaboration tools like the one we're using today and they solve problems for customers. That

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245 collaboration is a unique Special Sauce that the United States has led the world we're the best place in
246 the world for open communication collaboration and we've been traditionally the most welcoming of
247 immigrants, particularly high-skilled immigrants and many of the companies that are on this call that
248 also populate the directory of Silicon Valley they count those foreign innovators as part of their
249 foundation story. And that also has to be a question in the here or there. Do we have the right policies
250 that are incentivizing the most innovation to occur here?

251 So I've highlighted a couple of those areas what I'd like to move to second which is my real question
252 about why MediaTek or why the fabless companies headquartered outside the United States, why do
253 they even care about fab capacity or if they just neutral where ever the lowest price provider is that's
254 where they need to be and the answer is no because companies like MediaTek, one of I think we're now
255 the fourth largest fabless semiconductor company in the world. We depend on Fab capacity everywhere
256 to serve our interests but something that the government should pay special attention to and I'll wrap
257 up with this, is that pure play foundries like GlobalFoundries like TSMC like other partners, they make
258 our business model possible and what that has done is reduce the barriers to entry for players to get
259 into the semiconductor industry because you don't have to build and constantly update a fab and that's
260 an economic principle that I would really commend to the BIS and the Commerce Department to think
261 about how this foundry capacity which even in the United States is mostly foreign financed, whether it's
262 Qatari or our Korean allies or Taiwanese. A lot of that foundry capacity is capitalized outside the United
263 States, that foreign direct investment is important. So I'll just conclude my time here by saying just as my
264 colleagues did if we seek to aggressively to produce unilateral controls, we may have the unintended
265 consequence of driving innovation outside the United States and ultimately undermining our supply
266 chain security. Thank you very much for your time today.

267 Moderator: Thank you, Mr. Wilson. Next we have Mr. Parikh with Transphorm.

268 Primit Parikh: Hi, good afternoon. Thank you. Some of the camera is not working, but you can hear
269 me everybody.

270 Moderator: Yes, thank you.

271 Primit Parikh: Great. Thanks for the opportunity. I'm Primit Parikh, President and Co-founder of
272 Transphorm, who is a pioneer and leading supplier of gallium nitride power conversion devices in the
273 world and I hope to share with the group the importance of gallium nitride which has emerged as a
274 leading new semiconductor platform over the last two decades for several areas. Transphorm is focused
275 in gallium nitride for electrical energy conversion power conversion ranging from applications such as
276 5G, power supplies for data center cloud computing, telecom, industrial power, [inaudible] to most
277 importantly automotive and electric vehicles converters and inverters and we are also provider of
278 gallium nitride wafer materials for the RF industry communications and we have a history of working
279 with Department of Defense and the U.S. Navy already. So Transphorm is the public company, we are a
280 small company certainly by no means an Intel or a GF, marquee leaders in the field but we are a public
281 company and only pure play public company in this important area of gallium nitride. So what is gallium
282 nitride its [inaudible] semiconductor material. Like I said, it's been around in the areas of LED lighting
283 and RF and microwave industry and now being rapidly adopted for power conversion with the
284 demonstrative ability to be disruptive over silicon power devices in both power and RF applications

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285 allowing powerful smaller more efficient semiconductors that can operate at high voltages and much
286 faster speed than traditional silicon. So the latest result is staggering energy efficiency saving 20, 30, 50
287 percent electrical energy loss in power conversion. Long term, this can be saving several terawatt-hours
288 tens hundreds of terawatt-hours can be saved with widespread adoption of gallium nitride. So like any
289 semiconductor the manufacturing portion is critical the design the innovation and Transphorm is
290 vertically integrated we aim to control most important aspects of the supply chain of gallium nitride
291 from the core epi wafer, the starting material which is fundamental and critical the most fundamental
292 thing I would like to stress, and then subsequently GAN device technology wafer fabrication at this point
293 six inch is working in future it could migrate to 8 inch packages which are standard power packages and
294 very importantly quality reliability and testing which is also a critical area. So while not everything
295 necessarily is in the U.S. there's certainly a strong manufacturing need in the U.S. for the fundamental
296 GAN materials, which is the core at this platform, which is the starting material of gallium nitride and
297 that in turn is made on other a variety of substrate types. So gallium nitride materials manufacturing
298 happens in what is called reactors and mostly epi wafer reactors where along with its full
299 characterization facilities and infrastructure that go with it, and these are highly proprietary processes,
300 depending on what application the gallium nitride wafers one is manufacturing for, in our case the
301 power devices and RF devices. And the challenges are how do you have the IP which Transphorm
302 certainly has, we are the leading IP holder in the world for gallium nitride in fact, but how do you
303 convert that to manufacturing scaling large area defect-free highly uniform semiconductor materials
304 that can be then processed at wafer Fabs foundries for delivering high quality product.

305 And then associate supply chain. It is very important to have suitable substrates, especially for certain
306 newer flavors of gallium nitride materials packaging houses, especially modules the power modules that
307 incorporate multiple devices and intelligent packaging intelligent components called IPM intelligent
308 modules that are competitive with silicon-based device manufacturing and open source available for a
309 variety of device makers such as ourselves and others. Then sufficient firepower and resources and
310 design and development of application reference designs that showcase the industry how to use the
311 gallium nitride effectively because it is the fundamental new material different from silicon and coal to
312 the innovation to how to use it. Investment in test infrastructure quality and reliability and long term
313 performance assessments and then importantly wafer Fab perhaps including partnership with a close
314 partner countries, like the previous speaker mentioned, close partner countries of USA, Japan for
315 example where infrastructure may already exist as well as U.S. manufacturing wafer Fab infrastructure.
316 So our goal is for the U.S. and Transphorm to be an innovator, a leading pioneer in gallium nitride, this
317 new semiconductor material. Several countries are making strong investment China being a key example
318 in this area of wide bandgap semiconductor material in gallium nitride already, and we hope to partner
319 with the government, with the DoD, with this esteem group in GAN power conversion and GAN
320 materials for both RF and power application with a strong U.S. manufacturing presence in the
321 fundamental gallium nitride wafer materials manufacturing capability. Thank you so much. I'll conclude
322 with that.

323 Moderator: Thank you so much. Next we have Eva Hampl with Dell Technologies.

324 Eva Hampl: So I am the Director for International Government Affairs at Dell Technologies. I appreciate
325 the opportunity to participate in this discussion and provide Dell's perspective on the issue of the

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326 Semiconductor Supply Chain. As others have already stated, this is a critical issue and it is very timely for
327 BIS to conduct this investigation.

328 A little bit about Dell Technologies, we're a multinational technology company that provides the
329 essential infrastructure for organizations to build their digital future, transform IT, and protect their
330 most important asset information. Our products and solutions require a variety of semiconductors or
331 chips as they're often referred to the continued access to supply is a priority for us. My comments are
332 going to focus on the importance of the semiconductors to the entire economy, the IT industry in
333 particular, and what we need to do as a country to secure sufficient future supply. As we heard in the
334 introductory comments semiconductors are a foundational technology and are necessary for the current
335 and future American economy. Many industries are increasingly in need of chips including ours. The IT
336 industry in particular has been vital to pandemic recovery with the increased demand of remote
337 technology services in light of the recent shift to remotely learning, working, and healthcare. There's a
338 significant need across the country for the essential products that the IT industry makes to enable
339 Americans to live their lives, do their jobs, and educate their families from home. Demand for chips from
340 IT manufacturers is therefore at an all-time high and we don't expect that to change anytime soon. In
341 fact, we continue to work hard to help bridge the digital divide. The reality of the American economy is
342 that not everyone has the necessary tools to be able to effectively work or learn from home at this point
343 despite the nation entering the second year of the pandemic. In addition to providing devices, Dell has
344 invested in solving the Broadband deficiencies that exists throughout communities and are looking to
345 partner with the administration in its efforts to address the digital divide. The impact on education
346 continues as the vast majority of schools remain partly or completely closed requiring students to take
347 classes online due to the ongoing pandemic. Semiconductors are necessary components of devices and
348 Broadband which are key components to enable the remote workforce and students. They also play an
349 important role in remote healthcare and advanced healthcare treatment, including helping underserved
350 and vulnerable communities. In particular, telehealth has been vital during the covid-19 crisis where
351 existing issues such as treating immobile or impaired patients in remote location have been
352 exacerbated. Given the continuously increasing need for semiconductors in many industries, it is vital to
353 address the current Global Supply shortage. Unfortunately, there are no feasible solutions in the short
354 term even for existing semiconductor fabrication plants or Fabs as has been talked about, it takes
355 several months to ramp up production.

356 Looking to the long-term, the need for semiconductors will only increase in the future. Significant
357 government investment into the growth of the chip manufacturing industry is going to be necessary.
358 Building new Fabs is almost prohibitively expensive without significant investment. Tangible long-term
359 solution that will help ensure a domestic, stable, and reliable supply of chips is fully funding the Chips
360 Act that other speakers have already discussed. This will allow us to remain globally competitive in the
361 future and must be a priority. The nation's economic growth and national security rely on
362 semiconductor production to stay ahead of global competitors, which will have a major impact in the
363 global race to deploy new innovative technologies, including 5G, AI and Quantum Computing. Given
364 these global implication, any evaluation of the semiconductor manufacturing and advanced packaging
365 supply chain must consider the global landscape. When looking to invest in our future when it comes to
366 securing the supply chain, the Chips Act must be funded without any carve-outs allowing innovative to
367 drive supply and demand. Having the government pick winners and losers will exacerbate the digital

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368 divide at a time when the government should be looking for ways to help those most impacted by the
369 pandemic and economic slowdown, including rural and underserved American schoolchildren. As
370 general economic policy, the government should not interfere in market dynamics on behalf of an
371 individual industry since the market and the innovative tech space always moves at a faster pace than
372 government action.

373 Finally as we look to building resilient supply chains, it is important for the government's findings as a
374 result of the investigation to reflect the importance of having sophisticated supply chains that can
375 withstand inevitable disruption. This includes incentivizing companies to plan ahead and appropriately
376 diversify their supply chain in order to be ready for inevitable market insecurities.

377 This is a critical issue of great importance to Dell technologies. So thank you for hosting this forum
378 today. We also submitted written comments, and we look forward to the continuing dialogue. Thank
379 you.

380 Moderator: Thank you. Our next speaker will be Jennifer Bisceglie with Interos.

381 Jennifer Bisceglie: Good afternoon. Thank you for having me. I appreciate the opportunity to participate
382 in today's event. As Erika mentioned, my name is Jennifer Bisceglie, CEO and Founder of Interos; we
383 provide the U.S. federal government and our commercial customers an artificial intelligence platform
384 that continually maps, monitors, and models the global supply chain, mapping to the nth tier for our
385 customers and across multiple risks, including financial, operational, governance, geographic, and cyber.

386 Our customers care about everything from cyber breaches in their sub-tier suppliers such as SolarWinds,
387 to the financial instability and the need for stimulus funding of the sub-tiers of suppliers after Covid, to
388 the over-reliance of various products and parts only being produced in one part of the world, and
389 meeting ways to identify and invest in alternative sources, which brings us to today. I'll briefly speak to
390 the semiconductor topic is today, and then quickly move on to recommendations based on our 16 years
391 of supporting the U.S. federal government supply chain risk posture.

392 You've already heard a lot of the ideas that we had earlier today, so I don't feel the need to kind of
393 revisit everything and you can thank me later. So over the last 14 months, as we all know, the global
394 supply chains, including the semiconductor supply chain, is seeing massive disruptions. The frequency
395 and severity of the semiconductor supply chain shocks can no longer be considered entirely
396 unpredictable. We've actually heard the concept of the Black Swan being dead because these things can
397 be anticipated and take action on. The semiconductor supply chain specifically is very complex. The
398 production of a single computer chip often recovers more than a thousand steps passing through
399 international borders over 70 times. The supply of semiconductors to satisfy consumer demand is only a
400 sliver of the true threat failure to address these risks and develop alternative sources of supply that will
401 also impact downstream abilities such as utilities, aerospace and defense, 5G development, and so on.

402 To prevent similarly outsized impacts from occurring again, we strongly recommend that the federal
403 government, and the commercial organizations that support them, embrace operational resilience as a
404 core business and mission priority, which is where I'll be spending a bit of time talking today.
405 Maintaining domestic manufacturing capabilities is essential to ensure the U.S. semiconductor industry
406 has a highly resilient, geographically diversified supply chain. President Biden said as much in his recent

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407 executive order, “the supply of the United States needs a resilient, diverse, and secure supply chain to
408 secure economic prosperity and national security.” Here at Interos, we couldn't agree more with the
409 policy objectives set forth in the Executive Order 14017 and strongly recommend that the government
410 and industry continue to find ways to work together to adopt an operational resilient posture to ensure
411 the steady supply of goods, foster global competitiveness, and maintain national security.

412 So what is operational resilience? It's the ability of an organization to continue to provide their products
413 or service in the face of adverse market or supply chain events or shocks, and this is a little bit different
414 than simply the term around “supply chain integrity” or “security” or “supply chain risk.” Operationally
415 resilient organizations do three things really well. They continuously monitor for potential risks and
416 proactively make adjustments to minimize and potentially prevent disruption versus just doing singular
417 vendor risk assessments or “deep dives,” as we hear them called. They quickly identify disruptive events
418 around the world to evaluate potential exposures to the things that they deem critical, find alternatives,
419 and respond fast. And operationally resilient organizations anticipate, model, and plan for possible
420 future scenarios, building the organizational skills to address and respond to these challenges, including
421 advanced identification of alternative sources as needed. So just to finalize and get to the
422 recommendations very quickly - as we see it, the next step is truly operational. I see the
423 institutionalizing operational resilience. This, to us, comes in two different forms, one is organizational
424 and one is technological, and I'll go through those recommendations very briefly. For organizational
425 operational resilience, there's three areas that we've consistently talked about here at Interos. I've
426 personally testified in front of Congress multiple times on this topic. There needs to be three things: a
427 shift in behavior of leadership, and you're seeing that with the executive order; to prioritize supply chain
428 risk versus pushes down into the organization. Provide the required funding, we've looked at the COVID
429 relief bill that had ten billion dollars focused on this and then it got pulled. We're looking at the
430 Department of Defense, trying to stand up. So a very forward-looking approach on “collect once and
431 share,” which I'll touch on here in a second, but we have to give it the appropriate funding. It's been
432 missing over the years and what it's done is it's provided the opportunity for gaps both in supplies, such
433 as the semiconductor topic we are here to talk about today, as well as just overall economic
434 competitiveness. We're not leaning forward into it. And then the last - and this is really one of the things
435 that I am seeing change, and I'm very heartened by, across the government - is managing risk as truly an
436 organizational wide job. It's not the domain of one person or one team. So where it's not happening, we
437 see current approaches that they're siloed within agencies and then teams within those agencies. It's a
438 very expensive approach. It's a very redundant approach. And again, it creates those gap areas that risks
439 can easily slip through. For a technology forward-leaning approach into operational resilience, we also
440 look at three things. This is all about tools and technology. Those tools need to map suppliers
441 instantaneously and automatically globally and they really need to monitor. We have to get out of
442 applying manual resources to this, out of surveys, and one-and-done annual events. This is an ongoing
443 problem. It's a business problem to be solved and things happen around the world every single day that
444 are outside of our control that either we need to preempt disruption or get ahead of it and take
445 advantage of opportunity.

446 So our last recommendation, I mentioned a moment ago, the government to prioritize implementation
447 of our government-wide approach to operational resilience and this idea of “collect once and share.”
448 Again - it gets rid of the wasted cost, the redundancy, and just makes the whole of government

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449 approach that much stronger. Thank you for having me today, we will submit written comment, and I
450 remain available for any questions and look forward to this continued dialogue. Erika back to you and
451 thank you.

452 Moderator: Thank you so much. Next we have Mr. Andrew Johnson with ClearPrism.

453 Andrew Johnson: Yes, thank you Erika, you can hear me, right?

454 Moderator: Yes.

455 Andrew Johnson: Wonderful. My name is Andrew Johnson. I am the Director of Innovation at ClearPrism
456 and I'm honored to be speaking with this esteemed group today. ClearPrism, two seconds on us. We're a
457 group of about 40 data scientist, PhD quants, and business strategists/futurists. Most of our work lies in
458 both the private and public sectors identifying bad actors and combating criminal financing, illegal trade,
459 all the stuff that we don't want to find in the world that people try to hide. And we are taking some of
460 these concepts to help identify, predict, map and quantify events. And then the correlating risks and
461 technologies to the supply chain, specifically around the semiconductor space, along with also looking at
462 the T2, T3, Tn partner networks and any portfolios that come along with that.

463 The angle in which we're looking at this or the lens we're looking at this through is through algorithms
464 and a set of very rich taxonomies and proprietary AI. So our esteemed colleagues at Interos know
465 exactly what we're talking about. Our interest in this work is really looking at the challenges and the
466 impacts of the ripple effects on both Black Swan and unseen events, specifically in the semiconductor
467 space, and subsequently identifying the faint signals within those events. So the common threads here
468 are faint signals. How do we find things to know what's going on? So the objective of what we are trying
469 to do here is to demonstrate that such data-driven insights can revolve in a more resilient and adaptive
470 supply chain specifically in the critical parts of our overall value chain regardless of the backcast to it, or
471 the likelihood of these events happening or the Black Swan type of events and the unforeseen ripple
472 effects throughout the partner network and the value chain for things like COVID or the Suez Canal
473 blockage. Beyond the current phase of what we're looking at, we are trying to enable an algorithmic and
474 predictive events sensing platform to identify those types of risks and the probabilistic economic and
475 workforce implications on the key national security objectives and critical factors the U.S. economy
476 contributes to the executive order of America's supply chains.

477 So what this all kind of means and what we're looking for is meeting the subjective means teasing apart
478 and breaking this into a couple different technical challenges and elements that we need to resolve to
479 create sort of a pragmatic approach. One is amplifying the faint signals of events that matter. Two is
480 clarifying the impacts and the specific capabilities or parts of the activities that make up the critical piece
481 in the supply chain. Three would be quantifying those risk exposures of the impacts both of the supply
482 chain and more importantly the T2 to TN ripple effect through partner networks and tertiary industries.
483 And then four is modeling the downstream operational workforce and financial implications, which
484 leads back to some of the operational resiliency that Interos was just alluding to. So let's quick talk about
485 the capabilities and then I'll wrap up. From a capability standpoint, we believe the imperative is how do
486 we apply AI to gain insights into the impact of these unforeseen events amongst the top 20% of
487 capabilities or assets that drive a majority of the economic value within an organization and thus
488 throughout the value chain? As the market conditions and technologies evolve, this ongoing relevance

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489 of that top 20% of things that companies do good and the “secret sauce” of companies - that's always
490 evolving and decaying and changing and we're exploring how supply chain dependencies on these
491 specific capabilities can be assessed, and visualized through input and output linkages.

492 Such linkages will vary across time and across products and technologies and that's kind of what we
493 need. So pragmatically this means that the insight into what makes up these changes provides foresight
494 into how the ripple effects will occur within the supply chain of a given industry or company or across
495 the geopolitical divides. So stories around COVID and Suez Canal and disruptions they're rampant,
496 right? So, why are we talking about this? Why do we feel like we want to add something to this
497 discussion? Because if nothing else, if COVID and Suez disruptions focused everyone's attention on what
498 are the implications of a dramatic impact, then we need to study the critical capabilities -- not just things
499 like skews or particular markets -- to protect these critical supply chains. So the objective here is really
500 simple. Let's point out and stress test what are the decisions policymakers and company executives are
501 making to consider what the new capabilities they need are so that they don't get surprised again versus
502 simply looking at economic and skew or product line based type analyses. So I'll just very quickly wrap
503 up with this kind of a clear point here. Ripple effects exist across partners, industries, and geographies.
504 The degree to which they may occur, however, has three different considerations.

505 It's the extent of the dependency. So what companies or industries or supply chains, and what degree
506 do they relate to the supplier or customer of the from-companies from-industries or from-locations?
507 The second is the degree of impact. So the particular companies that may source from only a few
508 industries, but those other industries have required capabilities and in turn may source from multiple
509 others. So this creates this exposure of the company which in focus if a shock impacts the tier 2, it's
510 going to ripple through to the Tier 3, Tier 4, etc. to the degree in which any of these particular shocks
511 may trigger the ripple effect. For example, a heavy rain storm knocked out power in particular location,
512 let's say a data center, maybe one of your partners is going to have a likelihood of the event having
513 significant impact on your supply chain or the revenue, etc. So wrapping up ClearPrism is looking
514 forward to partnering with BIS but also with like-minded partners here on the call and exploring how
515 some AI will potentially bolster the sustainability of the semiconductor supply chain. So with that we
516 thank you very much for your time and have a great day.

517 Moderator: Thank you, Mr. Johnson. Next we have Mr. Abdolrahimi with Deloitte.

518 Combiz Abdolrahimi: Thank you, Erika. Can you hear me okay?

519 Moderator: Yes.

520 Combiz Abdolrahimi: Awesome. Well, hello. Hi Sahar, it's great to see you. Thanks for sharing this
521 opportunity with me. Hello everyone. My name is Combiz Abdolrahimi with Deloitte. For the past 15
522 years, I've been working at the intersection of National Security Technology Innovation in the law since I
523 started my career at the State department as an intern and later as an innovator and National Security
524 lawyer. I've had the privilege to serve at State, the White House, Senate and Treasury.

525 I've also had the great honor to serve on the Department of Commerce's Trade Finance Advisory Council
526 and I want to commend Paul Thanos and Yuki Fujiyama and the ITA leadership for spearheading this
527 important work. At Deloitte, I cover emerging technology and innovation. As part of my job, I work with

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528 public and private sector organization helping them to innovate, grow, strategize, design and implement
529 data driven solutions with emerging technologies, including AI, 5G, edge and blockchain.

530 I'm deeply honored to speak on this topic. I want to especially thank Secretary Raimondo for her
531 leadership on this critical issue. I mean it's refreshing to see real leadership return to Commerce only 36
532 days into the job and she's accomplished so much already and inspiring so many of us to work harder
533 towards helping our workers and businesses during this pandemic. Solving the semiconductor shortage
534 and building better, stronger, and resilient semiconductor supply chains is no easy task, but it's
535 necessary if you want to safeguard our future. You know, you've heard today how semis arguably
536 represent the world's most important industries as they are foundation for many of the products and
537 services we use every day. They power our cars, laptops, planes, our infrastructure, our electronics, our
538 hospitals, and data centers. They help us combat climate change with renewables and smart energy
539 grids. We need semis in order to retain our military edge, and demand for these chips has surged and
540 will only continue to do so in the endless age of AI and this digital era.

541 Yet, the pandemic and the geopolitical challenges have underscored the fragility of our supply chains
542 and the importance of strengthening or semi ecosystem. While onshoring the world's most complex
543 supply chain is just not feasible, we can and should rebalance our supply chains to make them more
544 resilient. I believe that any plan to address these challenges should consider the following:

545 First, it's clear that we need a level playing field and create incentives to spur construction of domestic
546 semiconductor manufacturing facilities. Every other country that has semiconductor manufacturing
547 offers major government incentives, including grants and tax credits; so should we. I believe that the
548 federal government should ramp up investments in semi R&D. This will create thousands of new great
549 paying jobs right here in the U.S. Second, I believe our government should play a greater role in
550 standard setting and get more involved in organizations - global organizations - that set standards and
551 principles, particularly for semis and new technologies, to ensure they're trustworthy development and
552 use. I believe that the government should monitor exports of advanced chips that could underpin
553 dangerous or human rights violating applications. Third, I believe that the government should adopt
554 policies to further develop and attract talent in STEM fields and encourage diversity. The federal
555 government could sponsor centers of excellence at schools that can offer students opportunities to
556 experiment, to learn, and build in this emerging field. Fourth, I believe that the government should do
557 more to leverage data to identify and mitigate supply chain risks. Increased use of automation, AI,
558 cognitive risk sensing, data analytics, and blockchain should be encouraged by government and industry
559 alike to promote rapid processing and sharing of information across supply chains. The government
560 could create a government industry academic center of excellence for cutting-edge R&D in semis.
561 Lastly, I believe the government should monitor and evaluate the integrity concerns associated with
562 semis, and explore solutions for establishing supply chain integrity. For example, lack of traceability of
563 components can trigger vulnerabilities. Counterfeit components can compromise critical infrastructure.
564 Blockchain or distributed logistic technology for component traceability and counterfeit identification
565 could offer a solution to this challenge. Yes getting this right won't be easy, but for the country that
566 invented the transistor, that invented the internet, and that sent the first person to the moon, it's not
567 impossible. Thank you.

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568 Moderator: Thank you. We now are going to move on to our USG panel questions. The USG panel will be
569 asking questions of our first eight speakers. If you are one of those eight speakers and would like to
570 answer, please use the raise hand function and we will call on you to unmute and answer. I'd like to
571 hand it over to the USG panel for questions.

572 Monica Gorman: Thanks Erika. Hi everyone. My name is Monica Gorman. I'm the Deputy Assistant
573 Secretary for Manufacturing within the International Trade Administration. My question to the
574 presenters:

575 Many of you have urged government incentives to strengthen domestic semiconductor manufacturing.
576 So, what priorities should the federal government consider in designing this incentive program? For
577 example, should priority be placed on leading versus trailing edge technology, should priorities be
578 placed on incentives being available for companies further up the supply chain such as equipment
579 manufacturers, wafer manufacturers, or gas and chemical companies? I would be interested to hear
580 your views.

581 And I'm going to hand it to my colleague Michele for a second question that I think we'll pose to the first
582 [inaudible]. Michele?

583 Michele Schimpp: Thank you very much, Monica. Yes. Thanks everyone. I'm Michele Schimpp. I'm the
584 Acting Associate Administrator for International Trade with the Small Business Administration. My
585 questions for businesses, granted, recognizing that the majority of U.S. firms in the semiconductor
586 industry are small with under 500 employees. I'd be curious to know if there are distinct risks and
587 challenges faced by small businesses in this industry in contrast to the larger firm.

588 Moderator: So first, we'll go to Patrick Wilson.

589 Patrick Wilson: Hi, Patrick again. And Monica, welcome, delighted to have you at the Commerce
590 Department speaking on behalf of manufacturing. I worked very closely in that office during my time on
591 the fifth floor. So I'm delighted to have your question. I will provide some advice. I will preface it by
592 saying this is not the view of MediaTek. This is more in response to your question about how to prioritize
593 incentives. One of the things that I would commend to you is the idea of creating a first do-no-harm, or
594 at least a lock-up vulnerable fab capacity that is on the bubble. I can think of some examples, like if you
595 just pick a state randomly and look and see how many older Fabs still exist in that state. So you pick
596 Florida, Pennsylvania, for instance, states that don't have the leading edge anymore. Your question
597 should be what would be most helpful to extend the life of existing Fabs, right? And we certainly did this
598 in the previous administration and looking at those and thought what could you do, if a Fab is nearing
599 the end of its useful life, to encourage that Fab owner to retrofit or add new equipment or find new
600 customers, etc.? And so that "don't lose what we have" is important as well as obviously the big
601 victories like luring foreign direct investment like from TSMC and the incredible announcement from
602 Intel. Those are the big level moves that really matter, but preserving the existing capacity, I think that is
603 an area to concentrate.

604 Moderator: Thank you. Next we'll go to Tom Quillin.

605 Tom Quillin: Thank you Erika. On the question of priorities. Want to be really clear the SIA and BCG
606 recently released some study data that showed that as of today, none of the below 10 nanometer

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607 capacity is in the U.S. We should look at prioritizing the leading edge as that will be where competition
608 comes to a head and it is critical for the U.S. to maintain its leadership there and to regain its leadership
609 and maintain it.

610 Moderator: Thank you. Next we'll go to Michael Hogan.

611 Michael Hogan: Yeah, not to be too contrarian but on the priorities, I think you also have to look at the
612 breadth of which the investment benefits, you know complete industries. The leading edge is an
613 important capability, but that's not what's going into all your cars today. That's not what's driving your
614 IOT devices, necessarily. It's not what takes pictures from your phone or plays audio from your phone or
615 does your contactless payment, so I think you need to be more even keeled there. And then as far as
616 small businesses, I think the number one vulnerability is competing for capacity. It is a very hard job as a
617 small semiconductor startup, and I run two of them. So it's really awful to be a small purchaser when
618 you've got, you know, the deck stacked against you from bigger customers that can drive more volume
619 and make more compelling future commits. So solving that problem I think could be part of the solution.

620 Moderator: Thank you, and lastly, Mr. Parikh.

621 Primit Parikh: Thanks, Erika. So from a small business perspective, right? The manufacturing is so
622 important and we have made it a focus to be a manufacturer of gallium nitride materials and power
623 conversion devices. But also it's very important that the investment that it makes and it takes to do
624 manufacturing, it's a fine balance between the small business to have the core IP, the core vertical
625 integration and manufacturing capability which we have right here in Goleta, California.

626 But on the other hand struggle with the capital investments required to support such a thing. So it's a
627 unique challenge for small businesses focused in this specialty semiconductors, like gallium nitride,
628 which are very very important in those areas ranging from automotive to IT to be better supported by
629 appropriate government investment. And really appreciate the raising the question specifically for small
630 businesses.

631 Moderator: Thank you so much.

632 Primit Parikh: Thank you.

633 Moderator: We're going to move on to group two now. Information Technology Industry Council, Alexa
634 Lee.

635 Alexa Lee: Hi, thank you. My name is Alexa Lee and I'm a Senior Manager of Global Policy at the
636 Information Technology Industry Council, ITI. ITI is a global industry association representing over 75
637 companies across the tech sector and we not only represent companies that are directly involved in the
638 semiconductor manufacturing supply chain, but also the downstream users of the technology.

639 I want to thank the Commerce Department for organizing this timely discussion. And in the interest of
640 time, I will dive right in. Semiconductors are vital to U.S. economic competitiveness and national
641 security. Many emerging technologies such as 5G, IOT, AI, and quantum computing all rely on
642 semiconductors. We welcome President Biden's EO on America's supply chain and the recent
643 announcement in the infrastructure package calling for \$50 billion dollars to fund the CHIPS for America

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644 Act. ITI believes that such incentives can increase domestic manufacturing research and design capacity
645 to ensure a resilient supply chain. Next, I will offer eight high level policy recommendations. First,
646 strengthen U.S. leadership in the semiconductor industry to enhance economic competitiveness, bolster
647 national security, and drive innovation across all sectors by supporting increased production of
648 semiconductors and their raw materials in the United States. And second, prioritize funding to enhance
649 U.S. semiconductor ecosystem. ITI encourages the administration to provide incentives to increase
650 domestic semiconductor manufacturing capacity of both leading edge and mature nodes, and to
651 enhance semiconductor research, design, packaging, and prototyping. In particular, we encourage the
652 administration and Congress to provide robust funding for the CHIPS for America Act. Further, those
653 incentives should be available to all multinational chip manufacturers. It is also important to ensure that
654 these programs are implemented without picking winners and losers through market distorting set-
655 aside or quotas, even when addressing the short-term supply-demand imbalance. And third, utilize tax
656 policy to encourage greater investment in the United States such as maintaining a competitive corporate
657 tax environment, offering investment tax credits, and ensuring companies may continue to deduct R&D
658 expenses. And fourth, maintain an innovation-forward economic policy that promotes overseas market
659 access for global sales, which enables robust reinvestment of revenues in R&D. And number five,
660 strengthen America's technology workforce by investing in advanced manufacturing skills and STEM
661 education. Well at the same time support immigration policies to attract the best and brightest foreign
662 talents to the United States. Number six: Enhance cooperation with global partners and allies to ensure
663 stability of the global semiconductor supply chain by convening supply chain reviews, organizing tech
664 sector-specific dialogue, and increasing digital trade partnerships through bilateral, regional, and
665 multilateral engagement. And number seven: Address unfair Chinese trade practices by building upon
666 existing U.S. work streams to address expensive Chinese government subsidies and unfair practices that
667 do not follow international trade rules. And last but not the least, support public-private partnership by
668 convening industry and government experts to develop a coherent, streamlined, and holistic approach
669 to address semiconductor supply chain issues. And one good example of that is the DHS Supply Chain
670 Risk Management Task Force. So for that, I conclude my remarks and thank you for the opportunity to
671 share our views and I look forward to future conversations. Thank you.

672 Moderator: Thank you so much for speaking today. Next we have the Coalition of Services Industries,
673 Christine Bliss.

674 Christine Bliss: Thanks so much. And I really appreciate the opportunity to present at this virtual hearing
675 and to also submit comments on behalf of my members. I'm Christine Bliss. I'm President of the
676 Coalition of Services Industries. We advocate for policies to facilitate the growth of the services
677 economy and digital economy through trade. Our members include companies from a wide array of
678 services sectors from information technology, to financial services, to express delivery logistics, media
679 and entertainment, distribution, retail, and professional services.

680 CSI appreciates the need identified by the Biden Administration to secure resilient, diverse, and secured
681 supply chains that support the U.S. economy and national security. As many services have become
682 digitized, I think the percentage now is more than 60 percent, CSI members have come to depend in
683 particular, more than ever, on semiconductors as an essential tool to enable the digital delivery of
684 services. The COVID pandemic has accelerated the shift of services online, and the need to maintain

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685 social distance and physical lockdown has led to a sharp spike in demand for services such as online
686 commerce, online healthcare, financial services, and digital communications.

687 It's important to note that digitally delivered services have steadily grown to become an invaluable
688 component in U.S. manufacturing and agricultural exports, as well as other sectors across the economy.
689 Such traditional industries such as manufacturing and farming are increasingly likely to depend on
690 digitally enabled services such as online data storage, digital communications, inventory management
691 tools, logistics, and online banking and finance. American services make traditional industries like
692 manufacturing and agriculture more internationally competitive. One study found that almost 30% of
693 the value of manufactured U.S. exports is from services. In short, services are a critical component of
694 the U.S. economy, and I'm here today because U.S. service suppliers as well as their counterparts in
695 other industries depend on data flows over networks that are powered by semiconductors. So it's
696 critical for the service sectors industry's success that we work to ensure an adequate and stable supply
697 of semiconductors. And as for this reason we support U.S. Government efforts to diversify the
698 geographic base of semiconductor manufacturing, including by promoting more production here in the
699 United States.

700 While U.S. companies are world leaders in providing electronic design architecture software for
701 semiconductor design, the current market for third-party manufacturing of semiconductor design is
702 highly concentrated abroad. Over 80% of advanced contract manufacturing capacity globally is held in
703 Taiwan, and it's not only expensive but also time-intensive to build new semiconductor manufacturing
704 fabrication facilities. We believe the U.S. government must provide economic incentives to level the
705 playing field. Such investment should be prioritized at the leading edge of the semiconductors
706 technology, but it should also recognize the value of ensuring adequate supply of less sophisticated
707 forms of chip architectures such as the eight-inch wafer. We have provided further detail on this in our
708 written testimony. It's worth highlighting that in any effort to diversify the global supply chain for
709 semiconductors, we must be sure to closely coordinate with our close allies and trading partners. Also,
710 as part of the investing in our semiconductor manufacturing industry, it is essential for the U.S.
711 Government to prioritize investments in scientific and engineering talent, particularly in areas such as
712 electrical engineering, material science, solid-state physics, and computer science programs.

713 CSI supports significant expansions of government funding for R&D, especially relating to manufacturing.
714 The incentive programs for U.S. semiconductor design and manufacturing in the CHIPS for America Act,
715 which were incorporated in the FY 2021 NDAA, should be fully funded. This would help launch the
716 process of establishing a domestic trusted and assured semiconductor manufacturing base. Not only
717 will developing a secure supply of semiconductors in the United States address national security
718 concerns, but it will also create highly skilled jobs and encourage the development of a domestic supply
719 chain to support design and manufacturing activity. In addition, tax incentive programs and credits
720 should be considered to incentivize companies to invest in large-scale domestic manufacturing efforts
721 and the ecosystem that supports those efforts, including R&D and design. As one final point, in light of
722 the current supply shortage, we urge the government to refrain from any intervention in the market to
723 direct scarce supplies of chips to particular industries. Such actions could cause unintended distortions
724 that would harm services or other industries with negative economic consequences. I appreciate the

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725 time to provide this oral testimony today. As I said, we provide much more detail in our written
726 comments and I once again thank this panel for the opportunity to testify today.

727 Moderator: Thank you for joining us today and speaking. Next we have IDEMIA, Mr. Brendan Peter.

728 Brendan Peter: Hi, Brendan Peter here. I'm the Vice President of Government Relations for IDEMIA, and
729 IDEMIA thanks you for the opportunity to participate in this forum, as well. IDEMIA is not a consumer
730 brand, many are aware of, but I am quite confident we are in your wallet and on your lanyards. IDEMIA
731 is the world's largest leading global identity solutions company, and we produce hundreds of physical
732 and digital identity solutions around the world. We are a large biometric hardware and software
733 provider and we produce a wide range of chip-based identity credentials here in the United States and
734 globally. Beyond that, we are also the world's number one leading payment card provider and what I
735 would like to speak to you a little bit about today is some of the specific implications we see resulting
736 from the current shortage on the financial services sector.

737 So as I mentioned, IDEMIA is the world's largest, number one payment card provider. And if you look at
738 any credit card that's in your wallet, odds are we manufactured that on behalf of the bank that you
739 received it from. We work with more than 1,900 financial institutions and fin-tech companies around
740 the world and in the United States, we deliver more than a third of all of the payment cards that are
741 issued annually by financial institutions.

742 In the U.S., that runs in the magnitude of hundreds of millions of cards per year in the United States.
743 And in addition to that, IDEMIA is also one of the world's largest SIM card providers. We supported
744 more than 500 mobile operators across the globe in supplying them with SIM cards that are in your
745 mobile devices to provide enhanced connectivity and e-commerce solutions. In the U.S., those solutions
746 range from legacy 3G chips to current 5G chips.

747 So I wanted to just spend a little bit of time and you know dovetailing a little bit off just a comment that
748 was made by the last speaker about prioritization and ask if you know in a similar way we're seeing very
749 direct prioritization in the market today, and I want to call to your attention the need to be certain that
750 current supply chain interruptions do not affect the global financial system. You know we've seen, as a
751 result of direct intervention by Chancellor Merkel and other world leaders in weighing in directly with
752 political leadership and Taiwan and other bases of major foundries, some very specific directions and
753 prioritization of chipsets to certain industries, and I couldn't agree more with the comment from the last
754 provider. But I want to make it plain that from our perspective, there are very real near-term supply
755 chain risks that we have to work to remediate and impacts on the global financial system was something
756 that would be disastrous. You've heard a lot already from a range of companies about supporting
757 domestic manufacturing capabilities, and IDEMIA certainly supports that as well. But I think we need to
758 be focused on both longer-term solutions, which we would view Chips Act funding aimed at, but also
759 addressing the real world supply chain constraints that we are experiencing every day.

760 We're in conversation with our chip suppliers every day, and we commit to hundreds of millions of cards
761 for financial institution years in advance and any disruption to that is something that would impact us
762 negatively and would impact any consumer. I think one thing to remind you of and my request and my
763 admonition is for a very specific direct sectoral engagement with the financial services and telecom
764 sectors to get a better sense of the downstream impact because unlike a one-time per five-year

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765 purchase like an automobile, you know, credit cards and SIM cards are constantly evolving supply
766 chains. Banks are issuing hundreds of millions of new cards to customers every year. They're replacing
767 cards that are lost or stolen and they're replacing cards that run to their normal expiration date that
768 mean that today's issues of the supply chain considerations have to be managed in real time. And I'm
769 happy to say that we're not facing and are not projecting any immediate deficit that would impact the
770 U.S. market, but we're very concerned about the continued prioritization of additional markets and the
771 pressures that our manufacturing providers are facing to prioritize certain supply to certain sectors
772 based on political pressure. So we're committed to working with the U.S. Government for both short
773 and long-term solutions. And really my only request as part of this conversation is that you know, we're
774 hearing so much relative to the auto sector which is certainly important, but I think we need the whole
775 of government to take a whole of the economy look at all of the downstream impacts and make certain
776 that were architecting solutions that satisfy both short and long-term demands and the supply chain
777 that we need to address.

778 So that's all I have to say. I really appreciate the time and we look forward to working with you as you
779 continue to deal with these issues.

780 Moderator: Thank you. We appreciate you joining us today. Next we have Linton Crystal Technologies,
781 Todd Barnum.

782 Todd Barnum: Hi, I'm Todd Barnum. I'm the Chief Operating Officer for Linton Crystal Technologies and a
783 lot of the supply chain discussion we've talked about today starts with wafers or chips, but I want to
784 discuss how we get to wafers, because wafer manufacturing is the foundation of a lot of this supply
785 chain and its absent here in the United States. At Linton Crystal Technologies, we design, develop, and
786 manufacture the machines that are used to grow silicon ingots. They're normally long tubular, but these
787 are all sliced up (if you've got video) into wafers. Variants of these machines are used in both the solar
788 and the semiconductor industries and I do want to draw a correlation with the solar industry because
789 it's much tighter than people realize; solar is a semiconductor, just a very simple one, but solar wafer
790 manufacturing is also absent here in the U.S. Little bit about our company, it was founded in 1954 as
791 HamCo Machine. We've been bought and sold multiple times, we're small. In 2013 our former U.S.
792 ownership sold us to Dalian Linton NC Machine in China because our U.S. owners had failed to capitalize
793 on the Chinese market. At our peak in 2008 we were about 90 million in sales here in the U.S. and
794 Europe with a little over 180 employees. At our transition to Dalian Linton we were at our lowest point
795 seven employees, but we've had continued effort and investment and we're now 30 plus U.S.
796 employees and only small, 6 to 10 million, in U.S. sales. A majority of our sales, over a hundred million,
797 are done through our Chinese parent over in China. My interest here in this forum is keeping jobs for my
798 people here in the U.S., growing the U.S. presence and capabilities, strengthening the supply chain and
799 making sure that there's a future for wafer production. I think strengthening the supply chain starts with
800 wafers. And I'll talk about wafers briefly, I'm only talking 300 millimeter or the 12 inch wafers here. As a
801 more advanced manufacturing node, there's not enough time to talk about eight inch or solar or
802 alternative like the gallium nitride. But according to data from semi.org, in 2020 the average number of
803 wafers purchased per month, is 6.5 million. Less than 5% of that, around 300,000, were sourced in the
804 U.S., and that's not a production level on the scale of somebody like TSMC or Intel or GlobalFoundries is
805 going to need. That's more R&D type. And to put it in perspective... so one of my crystal machines

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806 running optimally produces about 10,000 wafers a month. So that's 6,500 tools to produce those 6.5
807 million wafers. That means 30 are here in the U.S. And for comparison the municipality of Beijing has its
808 own five year plan and they have targeted production of 500,000 wafers by 2025. So that's almost
809 double the capacity of the entire United States in just one small area of China and that's just a local plan.
810 The national plan is enormous and all of China is investing. For the U.S. to be competitive in this I'd say
811 we need manufacturing capacity of at least 20% of that 2020 total but that puts us at 1,300 machines.
812 And that's just mine. It's not everything else that goes into making that wafer and you've got to move
813 fast because factories take time, machines take time to build, all the operations honing. That's a couple
814 years out. So we need a long-range plan. And being fair, the main reason why they're not produced
815 here, is it's cheaper to do it somewhere else. Factories, equipment, energy and labor are all more
816 expensive here. So in order to strengthen the supply chain here, I would say we enable U.S. investment
817 with incentives instead of doing penalties like tariffs. I think grants, subsidies, tax credits, limited
818 exemptions on the 301 tariffs to repatriate some items wouldn't hurt either, for my personal company,
819 that's how I can speak. If we had a robust super research and development tax credit that enabled me to
820 write off a larger portion, much larger portion of the development expenses, coupled with some
821 manufacturing incentives or even potential supply contracts that just state that it has to be U.S. origin
822 equipment, it'd be easy for me to convince the rest of the board to invest our money into the United
823 States because we'd show we're making money and I think that's the case with most manufacturers in
824 this entire chain regardless of ownership. If you make it easy to locate operations here and you make it
825 simple to make money, they'll follow the path of least resistance, you know. And as a leader of this
826 business, and as a U.S. Marine, I do have a real interest in seeing this supply chain strengthened and
827 with efforts like this I have faith that it will happen. Thank you.

828 Moderator: Thank You. Next we have Seagate Government Solutions, William Downer.

829 William Downer: Thanks Erika. Thanks for BIS for hosting this. I am Bill Downer, Vice President of
830 National Programs for Seagate Government Solutions. Seagate Government Solutions is supportive of
831 the Risk of the Semiconductor Manufacturing Advanced Packaging Supply Chain Report called for by
832 Executive Order 14017, but we see a significant value in expanding the scope of this review to better
833 incorporate the broad array of technologies which are critical to the safety, security and growth of the
834 microelectronic industry including data storage. The National Defense Authorization Act of 2021 calls for
835 creating helpful incentives to produce semiconductors for America and mandates several Federal
836 actions to secure the security of the semiconductor related supply chain. In particular, Seagate sees a
837 need to prioritize the Department of Commerce study on the status of microelectronic technology in the
838 United States, which is called for in the fiscal 2021 NDAA. The study requires the secretary to assess the
839 broader capabilities of the U.S. Microelectronics industrial base to support the National Defense. In light
840 of the global nature and interdependence of the supply chain with respect to manufacture design and
841 end use, Seagate firmly believes that data storage needs to be included on the list of critical technology
842 areas impacted by potential disruptions in the production of microelectronics and it is a potentially real
843 area of vulnerability in the microelectronics supply chain. Data that feeds sensor systems, weapon
844 systems, information and communication technology systems sits on various storage devices at many
845 different points in the execution and use of those systems. As the U.S. Government and American
846 industry continue to move to systems using data analytics, artificial intelligence and machine learning,
847 secure storage devices from a U.S. based manufacturing process become a very important component.

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848 Seagate Government Solutions asserts that storage devices should be manufactured and sourced in the
849 U.S. Today nearly all storage devices are manufactured in non Trade American Agreement Act countries.
850 Not recognizing this supply chain vulnerability puts the U.S. at a security risk and a risk of not having
851 access to these critical components. As part of the semiconductor supply chain analysis we recommend
852 that board and device level components that are critical to the executions of weapons, information
853 technology, and yes, Automotive be evaluated. Today's devices such as solid-state drives, random access
854 memory and storage class memory are examples of such critical components. We thank you for the
855 opportunity to speak today at this forum.

856 Moderator: Thank you. Next we have Hemlock Semiconductors, Philip Dembowski.

857 Philip Dembowski: Can you hear me OK?

858 Moderator: Yes.

859 Philip Dembowski: Hello. Can you hear me? So hello. Good afternoon everyone and thank you for the
860 opportunity to speak today. My name is Phil Dembowski and I'm the Senior Vice President and Chief
861 Commercial Officer at Hemlock Semiconductors, one of the world's leading producers of polycrystalline
862 silicon or polysilicon. I'm glad I'm going after Todd from Linton Crystal today as his equipment is what
863 turns our polysilicon into wafer, into semiconductor wafers. So today I am speaking, I should probably
864 turn on my video. Hold on one second. There you go. So today I am speaking on behalf of the other two
865 U.S. polysilicon producers Voelker Polysilicon North America and REC Silicon. These U.S. polysilicon
866 producers have invested approximately ten billion dollars in manufacturing facilities in Michigan,
867 Tennessee, Washington State and Montana and provide high-wage, high-skilled jobs for specialized
868 engineers and technicians. The U.S. polysilicon industry has traditionally been the global leader
869 renowned for its leading technologies, innovation, product quality, low carbon footprint, as well as cost
870 competitiveness. Polysilicon is the foundational material necessary to produce semiconductors,
871 photovoltaic solar panels and next-generation batteries. As a result, the U.S. polysilicon manufacturing
872 sector is vital to our current and future economic energy and national security and an all of government
873 response is urgently needed to preserve the critically important U.S. polysilicon industry and protect its
874 contribution to the entire semiconductor and solar supply chains. It is important to understand the
875 essential steps in the polysilicon manufacturing value chain that result in finished semiconductors and
876 solar cell. It's also important to recall that much of the innovation responsible, the creation of these
877 products, originated in the United States. Briefly the manufacturing value chain comprises four key
878 steps: (1) the production of polysilicon, (2) the production of ingots from polysilicon that are then sliced
879 into wafers (3) The production of semiconductors or solar cells from those wafers and (4) the assembly
880 of final products using semiconductors and solar cells like most of our electronic devices and solar
881 panels. The primary feedstock for polysilicon is silicon metal which is derived from the mining of quartz
882 much of that from the United States. Polysilicon production is a highly complex and technologically
883 sophisticated process that results in products with extremely high purity levels. High quality
884 semiconductor electronic grade polysilicon is typically produced at purity levels greater than 11-9. That's
885 99.999999% while solar grade polysilicon is typically produced at purity levels greater than 9-9. To put
886 that into perspective 11-9 purity of semiconductor grade polysilicon means impurity levels less than 10
887 parts per trillion, which is equivalent to 1 second in 3,200 years or one grain of sand in 16 Olympic-size
888 swimming pool. This is some really pure stuff. In fact, it's one of the purest materials on Earth and since

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889 Todd did a demonstration, this is a little nugget of polysilicon that's not so pure now because I'm
890 handling it, but when we produced it was very pure. In order to ensure domestic capacity for
891 semiconductor grade polysilicon, U.S. polysilicon production operations must be economically viable.
892 However, companies that manufacture semiconductor grade polysilicon depend on high volume
893 production of solar grade polysilicon to achieve the necessary economies of scale and capacity
894 utilization rates for highly capital intensive manufacturing facilities. Thus without a robust solar supply
895 Chain in the U.S., including ingot, wafer cell and module production polysilicon producers will not have a
896 reliable customer base and as a result will be unable to produce polysilicon for either the semiconductor
897 or the solar markets. The security and resiliency of the U.S. semiconductor supply chain and the
898 preservation of U.S. technological leadership is dependent on the secure and reliable supply of its
899 foundational material: semiconductor grade polysilicon. Advancements in new cutting-edge
900 semiconductor device technology all rely on advancements in performance and manufacturing of
901 polysilicon to realize performance improvements and supply capability. This supply is inextricably tied to
902 the foundational material for the domestic solar supply chain: solar grade polysilicon. U.S. technological
903 leadership and U.S. production of semiconductor grade polysilicon is at risk due to Chinese actions to
904 increase its dominance of both the semiconductor and solar supply chains, as a result of these actions
905 U.S. polysilicon producers have been cut off from the Chinese market which represents over 95% of the
906 global solar grade polysilicon market and our direct and immediate customers in the solar industry no
907 longer exist in the United States. The U.S. government should recognize the existential risk this poses to
908 the semiconductor manufacturing base and in national security. As detailed in our written comments,
909 the U.S. government should take appropriate actions to support U.S. production and to increase
910 demand for U.S. origin polysilicon. Taking these important steps, would shore up the U.S. polysilicon
911 industry and thereby strengthen the foundation of the U.S. semiconductor and solar energy supply
912 chain. Thank you very much and I'll turn it back to you Erika.

913 Moderator: Thank you very much for joining us today. We appreciate those comments. Next we have,
914 yes... and a show and tell, definitely... next we have MITRE, Dr. Shamik Das.

915 Dr. Shamik Das: Hi, my name is Shamik Das as you said and I'm a Division Chief Engineer at the MITRE
916 Corporation in McLean, Virginia. And we definitely appreciate the opportunity to speak to you today on
917 the record about this topic which is of essential of national importance. I want to introduce MITRE just
918 briefly. We're a not-for-profit public interest company with over 60 years of experience operating
919 federally funded research and development centers (FFRDCs), which work together with government
920 and the private sector to drive innovation on technology, management, and policy issues. MITRE also
921 operates MITRE labs and we have a tech foundation, MITRE Ingenuity, that works with the private sector
922 for public good and brings an industry perspective on this topic. We excel in developing whole-of-
923 government solutions and in driving cross sector collaboration to address our nation's most pressing
924 challenges. This broad and neutral perspective combined with our expertise in microelectronics and
925 supply chain risk management enables us to provide a unique value to the Department of Commerce as
926 you respond to this executive order. We made a detailed written response to your request for comment
927 and what we want to spend our time here is on the three key recommendations that we wish to
928 emphasize.

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929 The first is that the U.S. needs to develop and proliferate a comprehensive national semiconductor
930 strategy. Given the criticality of semiconductor supply chains to U.S. national and economic security and
931 the complexity of the issues affecting them, the government needs a clear cohesive national strategy for
932 promoting U.S. leadership of the semiconductor supply chain of the future both for the coming decade
933 and also for the disruptive technologies beyond. Without further strategy the U.S. runs the risk of
934 defaulting to a haphazard diffusion of government investment and a patchwork of policies and programs
935 that are not mutually reinforcing. Much of the strategic discussion and public discourse around U.S.
936 semiconductor resurgence has been focused on the investing and the on-shoring of manufacturing
937 capability. And this is critically important, but without a clear and comprehensive strategy we could fall
938 into a more reactive posture rather than driving investments that address both the near term
939 vulnerabilities that we see and also build toward a longer-term U.S. plan for 2030 and 2040. The strategy
940 also needs to address investments in workforce to increase the number of STEM graduates entering the
941 semiconductor industry and to encourage their attention in the U.S. Cooperation with allies to cultivate
942 alternative sources in areas of particularly high dependence on high risk trade partners and effective
943 coordination on alignment across government on specific shared priorities and objectives that drive U.S.
944 innovation leadership and security.

945 Our second recommendation is that the government establish a public sector industry focused DARPA-
946 like capability for semiconductors. To lead in critical technologies and arenas of the future the U.S.
947 needs to capitalize on areas where it is already the global leader, but it is no longer enough simply to
948 invest in fundamental research for next-generation technology. We must actively bridge the gap to
949 commercialization that promotes public outcomes. To do so the Department of Commerce should
950 establish a public sector industry-engaged capability with the mandate, resourcing, and coordination to
951 make strategic investments in next [inaudible] development, a promising research that is still several
952 years away from commercial adoption. Through this new organization, the U.S. should invest at scale to
953 ensure effective centrally coordinated and accountable investment against this strategic plan. In an
954 industry where individual facilities cost billions of dollars and state-of-the-art equipment can cost over a
955 hundred million, the only way to create new substantial capabilities is to make large, bold, concentrated
956 investments that are organized according to a cohesive strategy.

957 Third, the U.S. must develop a multi-dimensional supply chain monitoring and resilience capability to
958 obtain the data to drive investment and policy decisions. The U.S. government has many levers at its
959 disposal to help address challenges facing critical supply chains that affect our national security and
960 economic interests, but it needs early insights so that policies or actions can be taken in near-real time
961 to address specific issues. This capability could provide data and insights on capacity, supply and
962 demand signals, and critical issues and threats. A task force comprising the Departments of Commerce,
963 Treasury, State and Defense could leverage this information to develop effective proactive responses to
964 emerging risks. The U.S. cannot afford to wait until moments of crisis to begin filling supply chain gaps
965 where there is a particular vulnerability to denial or supply shocks. In particular by standing up this
966 capability the Department of Commerce can leverage Title 99 of the 2021 NDAA to promote a domestic
967 supply chain that has increased resiliency to withstand supply chain denial and supply shocks. If the U.S.
968 can capitalize on the recent surge in attention to the semiconductor supply chain security issues across
969 government, industry, and the public discourse to make substantial strategic well-implemented

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970 investments it will be well positioned to lead the semiconductor supply chain of the future. Thanks again
971 for the opportunity to speak.

972 Moderator: Thank you very much. Next we have Dr. Michael Fritze with the National Defense Industrial
973 Association, Electronics Division.

974 Dr. Michael Fritze: Let's see if my videos on. Ahhh my video is on very good. Okay. Thank you very much
975 Erika. So my name is Mike Fritze, and I'm a Vice President at the Potomac Institute for Policy Studies, a
976 Science and Technology based think tank. I'm representing however, the Electronics Division of the
977 National Defense Industry Association. So I guess I'm somewhat representing the defense industry in
978 this in this conversation. I'll say a few minutes of work about what NDIA is all about followed by
979 recommendations that we submitted in our written comments. The National Defense Industry
980 Association is focused on getting situational awareness of coordination and dialogue between industry
981 and the university and academia and U.S. government and DOD stakeholders. There's 28 divisions and
982 30 chapters with 1,600 corporate members and sixty thousand individual members. It represents small,
983 medium, and large defense industry based companies, both traditional and non-traditional, and I'd like
984 to say we've been working very hard to make sure that the non-traditional commercial members are
985 well represented and I believe that they are these days. The particular piece that I represent here is the
986 Electronics Division and that work is an outgrowth of the Trusted Microelectronics Joint-Working Group
987 that took place a few years ago recognizing the importance of this problem to the defense industry
988 stakeholders to bring people together and focus on this issue. We really focus on microelectronics issues
989 with the priorities on access and security. We have good representations in both the traditional defense
990 industry companies, like Lockheed and Northrop Grumman, and non-traditional ones like Intel and
991 Micron, and a number of small companies, for example, so we have a pretty broad representation and
992 we held a very nice annual meeting very recently at the end of January focused on great power
993 competition with China, the Chips AFA legislation where we had a great session including people from
994 the Hill speaking about the legislation and talking to folks from SIA and other industry representatives.
995 We had a DARPA overview of what the ERI is doing, and EDA security session and hardware assurance
996 very focused on current topics. But I'd like to now focus on the recommendations that we did. I won't
997 cover our written comments. You have that to read at your leisure and I'd like to focus specifically on
998 the recommendations. I'm actually glad I came after Shamik at MITRE because there is some resonance
999 with that. In fact our very first recommendation resonates very strongly with Shamik's comments. We
1000 believe very strongly that the National Security Strategy needs to be developed for semiconductors that
1001 includes input from the U.S. government, industry, and academia. We need to focus on what the
1002 priorities are, what the desired outcomes are and what the essential technologies are. We need to
1003 define and identify them for government action. That's actually very important and something that we
1004 really haven't done in a cross-cutting way. So I resonate very strongly, or rather, we resonate very
1005 strongly from NDIA with Shamik's comments. Going through a couple of other recommendations that
1006 we have, and first off I'd like to thank the Commerce Department for specifically taking industry input in
1007 this endeavor, which is very important, we feel and we applaud the outreach to industry in this.

1008 So number two. We believe the export rules need to be clarified. Right now there's a web of complexity
1009 and that has to do with, partly with the export control legislation from the 70s, which is many decades
1010 out of date. We failed on substantive export control reform and we really need to do something about

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1011 it. We're shooting ourselves in the foot against our competitors with export control limitations, but even
1012 on the small stage things like post-Fab customization of chips, which is becoming more and more
1013 common, needs to be clearly defined in terms of what the export control regulations are. So we need
1014 fundamental export control reform to strengthen our semiconductor position. Number three, we need
1015 to provide tax incentives to industry, which means we need to fully fund the CHIPS and NDAA legislation
1016 that calls for such tax incentives. We need to incentivize, I think what we're saying in the short term is
1017 the carrot works better than the stick. So rather than just focusing on defensive measures to protect us,
1018 working on the offense to incentivize good behavior is actually very important and so tax incentives
1019 which are a very important part of the CHIPS NDAA legislation are extremely important here. We need
1020 to fully fund the CHIPS and NDAA legislation, a number of other speakers have already said that. We feel
1021 it clearly falls into long-term and short-term thrusts. The shorter-term thrusts are what our needs are
1022 today so prioritize our needs today and make sure that we have good access to the capabilities that we
1023 need for today. Longer term we need to be world leaders in research. So we need to invest in emerging
1024 technologies and our industry stakeholders feel that the immediate [inaudible] there would be
1025 advanced packaging and heterogeneous integration. So we need to be world leaders in this area of
1026 emerging technology and we need to invest in that. So there's both the near term and a short-term,
1027 near-term and long-term focus to the CHIPS and the AFA. The final comment I have on the CHIPS and
1028 AFA is that it's more than just Fabs. Fabs are great and Fab access is very important. But in order to have
1029 something practical and in order to have a capability you need to actual access infrastructure. So that
1030 means you need the design and testing infrastructure that supports Fab access. A Fab by itself is of
1031 limited usefulness. We need to have an access infrastructure, a robust access infrastructure in place.
1032 That's actually very important. Finally, I'd like to comment, I think I resonated a bit with the
1033 GlobalFoundries speaker at the beginning that there's a broad variety of technology that's required by
1034 systems companies state-of-the-art is of course, very important for bleeding edge. But most of the
1035 things that we have in systems is a number of generations older if not much older. So we need to take
1036 into account what the actual systems companies need to be economically viable. Number five we
1037 believe very strongly. All right, I will end, we believe very strongly that the DIB industry needs to be
1038 represented in a strategy advisory panel. That's exactly what's happening here in this activity. So with
1039 that I've covered most of our recommendations the rest of them are in the written comments that we
1040 made and once again, I really applaud Commerce on behalf of the stakeholders of the NDIA that they're
1041 actively seeking out input from industry in this. This is the way to get things done. So, thank you very
1042 much.

1043 Moderator: Thank you very much. We are really glad to host this Forum today. That wraps up our group
1044 two speakers. So I will hand it back over to the USG panel that will ask questions of our second group of
1045 eight speakers. As a reminder if you are one of those eight speakers and would like to respond, please
1046 use the raise hand function and we will call on you to unmute and answer. We'll do our best to allow all
1047 those interested in answering the questions a chance to speak while also considering our time
1048 constraints. USG Panel.

1049 Michele Schimpp: I would welcome again input on the prior question – which is what are the unique
1050 challenges and risks that are encountered by the small businesses in the semiconductor supply chain?

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1051 Dr. Michael Fritze: So am I on? So we do have small businesses that are part of the NDIA and I would say
1052 actually that this is an example where their lack of market driving, they can't really drive the market so
1053 having access is a huge issue. So for the government to step in and work policies to provide good
1054 assured access to the basic technologies is critical and there's a common interest here because the
1055 government is also a small customer of this industry. So there is total resonance between government
1056 needs and a lot of the small companies in which access to technologies is key.

1057 Moderator: And next we'll go to Dr. Shamik Das.

1058 Dr. Shamik Das: Yes, thank you. Thank you for the question. I like to add it is incredibly difficult in today's
1059 economic environment for small business to get involved in this, you know in this innovation ecosystem
1060 to bridge the barriers to market access. Actually, market capital investment is a huge barrier. It's difficult
1061 to introduce new ideas as a start-up into the hardware ecosystem and government can play a huge role
1062 in investing in these small companies in helping them to bring their ideas to market.

1063 Moderator: Thank you. Any additional questions from the USG panel? No. Okay. We will move on to
1064 Group 3. Kimberly Ekmark with SEMI.

1065 Kimberly Ekmark: Thanks Erika. My name is Kimberly Ekmark. I'm the Director of Public Policy and
1066 Advocacy at SEMI. I want to thank the Department of Commerce for holding this forum to discuss risks
1067 in the semiconductor manufacturing and advanced packaging supply chain. SEMI appreciates the
1068 opportunity to appear before you today in support of the complete set of comments we submitted for
1069 the record. SEMI is the industry association representing the global electronics manufacturing supply
1070 chain and we are more than 2,400 members worldwide including over 400 members in the United
1071 States. SEMI represents a full range of U.S. semiconductor companies including design, automation, and
1072 semiconductor IP suppliers, device manufacturers, equipment makers, materials users, software
1073 designers, and sub component suppliers. Semiconductors underpin all electronics and information
1074 technology enabling innovation and growth and countless other industries while powering the hardware
1075 for artificial intelligence applications, 5G infrastructure, and quantum computing. Nearly all items that
1076 run on electricity incorporate semiconductors and disruptions in the semiconductor supply chain can
1077 have serious consequences and downstream industries rely on these chips including IT, medical devices,
1078 automobiles, defense, critical infrastructures to name a few. Today the U.S. share of global integrated
1079 circuit capacity is 12 percent down from 24 percent in 2000. Over that same period South Korea has
1080 grown by 11%, Taiwan 12%, and China 15%. The most advanced process node capability is currently only
1081 available in facilities outside of the United States and back-end assembly has diminished to 3% in North
1082 America.

1083 Semiconductor manufacturing is among the most complex production process in any industry. The
1084 supply chain is highly integrated and globalized from growing the silicon ingots, creating raw wafers,
1085 front end fabrication of the wafer, and back end assembly test and packaging. Each step requires
1086 significant capital investment, sustained and costly research and development, and its own supply chain
1087 of countless firms providing components and materials. Supply constraints whether they be in devices,
1088 equipment, or materials can impact the entire supply chain and lead to semiconductor shortages which
1089 can result in what went down at electronic factories and have ripple effects throughout the economy.
1090 Additionally there is little excess capacity available in the U.S. or elsewhere to absorb increasing demand

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1091 or production cuts. Recently we've seen several risk factors that have led to significant disruptions in the
1092 supply chain from natural events, including storms, fires, and earthquakes causing power outages and
1093 other production stoppages, geopolitical tensions resulting in dueling export control measures and trade
1094 wars leading to supply chain uncertainty and increase tariffs, and of course the covid-19 pandemic that
1095 has caused unprecedented work, transportation, and travel disruptions. Building a stronger and more
1096 resilient semiconductor supply chain in the U.S. will be facilitated by policies that help semiconductor
1097 companies throughout the entire supply chain grow and innovate. SEMI fully support the CHIP for
1098 America Provisions that were passed in the FY 2021 NDAA and President Biden's call for \$50 billion to
1099 fund these programs. We want to note the importance of upstream items that are critical to
1100 manufacturing facilities and ensure incentives are available and research is focused throughout the
1101 entire supply chain, including semiconductor equipment, materials, and design software. The federal
1102 investment tax credit for semiconductor manufacturing facilities and equipment included in the Chips
1103 for America Act would quickly help close the cost gap and provide certainty for investments in new and
1104 expanding Fabs, creating thousands of jobs, and reversing the decline in America's share of global
1105 semiconductor manufacturing. The U.S. could continue to lose ground in semiconductor manufacturing
1106 and new facilities will take years to come online. A tax credit will impact investment decisions quickly
1107 and is a reliable method used in countless other industries to incentivize U.S. manufacturing. In addition
1108 to incentives for manufacturing, investment in semiconductor research and development is vital to keep
1109 pace with technology innovation. While semiconductor companies continue to reinvest a significant
1110 percentage of revenue and profits in R&D, federal spending has declined over the past few decades. In
1111 1953 the federal government funded over 50% of total R&D spending and today that is closer to 20%.
1112 Proposals to invest more in R&D for technology sectors, like semiconductors, will help bolster the
1113 industry and continued innovation. Additional pro-growth policies are key to strengthening the
1114 semiconductor supply chain in the U.S. like workforce policies that promote STEM education and
1115 enhance diversity equity and inclusion in the workforce, and trade policies that open markets for U.S.
1116 products. Equally as important as policies that promote growth in innovation, we must preserve
1117 strength and avoid policies that weaken the supply chain or undercut pro-growth initiatives.
1118 Semiconductors are a significant U.S. export and roughly 90% of semiconductor equipment and material
1119 sales are made in facilities outside the United States. Export markets are essential to the semiconductor
1120 industry and they are the foundation of U.S. headquartered companies market share positions. Export
1121 controls and U.S. origin items should be narrowly tailored and to address specific national security
1122 concerns and implemented multilaterally. Unilateral controls contribute to the perception that the
1123 supply of U.S. origin items is unreliable and leads to customer efforts to avoid or design out U.S. origin
1124 products and technology. Finally, we must ensure that federal incentives and manufacturing and R&D
1125 are not negated by corporate tax policies that would weaken the competitiveness of the U.S. industry in
1126 a global market. Competitive corporate tax policies are important foundations for a strong and resilient
1127 U.S. supply chains. The policy proposals that are being discussed are a critical first step to improve the
1128 competitiveness and strength of the semiconductor manufacturing supply chain. SEMI urges the
1129 administration and Congress to avoid eroding that benefit and the benefit of the proposal by
1130 implementing other provisions that will make the industry less competitive, weakening the supply chain
1131 in the process. Thank you again for your time and SEMI looks forward to working with you on this very
1132 important issue.

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1133 Moderator: Thank you very much. Next we have Falan Yinug from SIA.

1134 Falan Yinug: Thank you very much. My name is Falan Yinug. I'm Director of Industry Statistics and
1135 Economic Policy at the Semiconductor Industry Association on behalf of SIA thank you for the
1136 opportunity to speak today. I would like to make four points in my comments. One, the global
1137 semiconductor supply chain provides enormous value in promoting innovation and reducing costs. Two,
1138 it would be unrealistically expensive and unproductive to attempt to replicate the global supply chain in
1139 any single country in an attempt to achieve self-sufficiency. Three, the global semiconductor supply
1140 chain however, faces various vulnerabilities due the concentration of certain activities and sources of
1141 inputs and specific geographies. And four, the U.S. should adopt smart policies to eliminate or reduce
1142 these vulnerabilities and enhance the U.S. economy, national security, and supply chain resilience.
1143 Semiconductors have driven transformative advances in nearly every modern technology from
1144 computers to mobile phones to the internet itself and they play a critical role in innovations in
1145 automobiles, medical devices, manufacturing, energy production and other key areas of our economy
1146 and society. The U.S. semiconductor industry has for decades led the world in semiconductor
1147 technology. This leadership is due in no small measure to its ability to leverage a complex global supply
1148 chain. The U.S. semiconductor industry relies on deep global supply chains and access to overseas
1149 markets to create value, drive innovation and reduce costs. The global structure of the semiconductor
1150 supply chain has enabled the industry to deliver continual cost reduction and performance gains for
1151 consumers, businesses, and governments who use semiconductors in the products they enable. The
1152 need for deep technical know-how and scale to design and manufacture chips has resulted in a highly
1153 specialized global value chain in which regions perform different roles according to their comparative
1154 advantages. Countries are interdependent in this integrated global value chain, relying on free trade to
1155 move materials, equipment, IP, and products around the world to the optimal location for performing
1156 each activity. Attempting to replicate the global semiconductor supply chain at any single country in an
1157 attempt to achieve self-sufficiency would be unrealistically expensive and unproductive. Researching,
1158 designing, and manufacturing semiconductors is so complex today that no one single country or one
1159 company can do it all alone. Such a hypothetical model of fully self-sufficient local semiconductor supply
1160 chains would require at least one trillion dollars in incremental upfront investment and result in a 35 to
1161 65% overall increase in semiconductor prices and ultimately higher cost of electronic devices for end
1162 users. Clearly this hypothetical offer to global supply chains is a non-starter for the semiconductor
1163 industry and indeed the world. In the past few years, however, several factors have emerged that could
1164 put the successful continuation of the global semiconductor supply chain model at risk. While
1165 geographic specialization has served industry and its consumers well it also created potential
1166 vulnerabilities. There are single points of failure in the semiconductor supply chain that could be
1167 disrupted by for example, natural disasters, infrastructure shutdown, or geopolitical conflicts. Also,
1168 there are more than 50 points across the semiconductor value chain where one region holds more than
1169 65 percent of the global market share. Examples of concern specifically to the U.S. are about 75% of
1170 semiconductor front end fabrication capacity is concentrated in China and East Asia and more than 60%
1171 of the world's back-end semiconductor assembly, test, and packaging capacity is in China and Taiwan,
1172 while the U.S. lacks any large-scale commercial state-of-the-art advanced packaging capabilities.
1173 Industry participants and governments must join in efforts to address these vulnerabilities to make the
1174 value chain more resilient while also continuing to facilitate worldwide access to markets, technologies,

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1175 capital and talent. The U.S. government will need to use a combination of smart policies to mitigate
1176 these vulnerabilities including targeted investments to fill high-risk gaps in their supply chains and
1177 collaboration with allies and partners globally. For innovation to thrive, the semiconductor industry
1178 needs targeted U.S. government policies and incentives that strengthen supply chain resiliency and
1179 expand market access while balancing the needs of national security. The immediate solution to these
1180 challenges should be focused. Competitive government incentive programs must support domestic
1181 semiconductor research and achieve a more diversified geographical footprint by building additional
1182 semiconductor and unique raw materials manufacturing capability in the U.S. and expanding production
1183 sites and domestic sources of supply for unique and critical material. Beyond targeted incentives, the
1184 government must guarantee a level playing field as well as strong protection of IP rights. The
1185 government must also take steps to further promote global trade and international collaboration on
1186 R&D and technology standards particularly with allied countries. In parallel, policymakers should step up
1187 efforts to address the shortage of talent that threatens to constrain the industry's ability to maintain its
1188 innovation pace through further investments in science and engineering education as well immigration
1189 policies that enable leading global semiconductor clusters to attract world-class talent. In addition, the
1190 government should establish a clear, stable, and targeted framework for targeted controls on
1191 semiconductors that avoid broad unilateral restriction on technologies and vendors while establishing
1192 market incentives for more assured sources for our military and critical infrastructure needs. Such well-
1193 modulated policy interventions would preserve the benefits of scale and specialization in today's global
1194 value chain structure while addressing supply chain risk with targeted investments to incent incremental
1195 capacity growth in the U.S. to domestic resiliency requirements and address worldwide market needs.
1196 This would ensure that the industry can extend its ability to deliver the continual improvements in
1197 semiconductor performance and cost that will make the promise of transformative technologies such as
1198 AI, 5G, IOT and autonomous electric vehicles a reality in this decade while providing domestic
1199 production capacity necessary for critical domestic applications. SIA appreciates the opportunity to
1200 provide its input today and we look forward to working with the administration on policies that will
1201 advance the competitiveness of the U.S. semiconductor industry.

1202 Moderator: Thank you very much. Our next speaker is John Bozzella with the Alliance for Automotive
1203 Innovation

1204 John Bozzella: Good afternoon. Thank you very much to the Department of Commerce and the Bureau
1205 of Industry and Security for hosting this Virtual Forum. It's a critically important issue not only for the
1206 country today, but for the innovative technologies that will be key to our continued global leadership.
1207 We very much appreciate the administration's engagement on this issue and its commitment to
1208 identifying and resolving risks in the semiconductor supply chain. I'm John Bozzella, President and CEO
1209 of Alliance for Automotive Innovation. Alliance for Automotive Innovation or Auto Innovators is the
1210 singular, clear, and respected voice of the auto industry. We represent manufacturers that produce
1211 nearly 99% of new cars and light trucks sold in the United States as well as original equipment suppliers,
1212 tech companies, and others within the automotive ecosystem. As the nation's largest manufacturing
1213 sector the auto industry contributes \$1.1 trillion dollars to the U.S. economy and represents five and a
1214 half percent of the country's GDP. As a significant engine for our nation's economy, the auto sector is
1215 responsible for 10.3 million jobs and \$650 billion dollars in paychecks. As you're aware, the auto industry
1216 has been uniquely and significantly impacted by the current semiconductor shortage. The ongoing

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1217 shortage has forced automakers to halt production and cancel shifts in the United States with serious
1218 consequences for their workers and the communities in which they operate. Our current projections for
1219 2021 show an impact as high as 1.3 fewer vehicles produced in the United States. While there is no
1220 consensus among our members on how long the shortage will continue to impact production, some
1221 companies are predicting up to six more months of additional disruption. Our immediate priority, and
1222 one that we appreciate is shared by the administration, is reducing the severity and longevity of the
1223 microchip shortage for the auto industry to protect American jobs and minimize the negative impact to
1224 the broader economy. Looking forward, many innovations that are underway in the automotive space
1225 including electrification, automation, and connectivity are highly dependent on semiconductors. Policies
1226 that can incentivize additional semiconductor capacity in the United States such as programs authorized
1227 under the Chips for America Act and included in the FY 2021 National Defense Authorization Act are
1228 essential to addressing the longer-term challenges. For this reason Auto Innovators strongly supports
1229 full and robust funding for the programs authorized under the Chips for America Act. The chips generally
1230 used in vehicles are not the same chips used in consumer electronics devices. As with many defense and
1231 industrial control user, auto production largely relies on chips made using mature nodes. These chips are
1232 more robust and reliable than the advanced node chips that are used in consumer electronics devices.
1233 That means these chips can withstand the challenging environments in which vehicles operate and can
1234 last a life of a vehicle. For this reason and given the impact on jobs in the economy, we suggest that at
1235 least some portion of any Chips for America Act funding be used to build new capacity that will support
1236 the auto industry. This can mitigate the risk to the automotive supply chain evidenced by the current
1237 chip shortage. In the midterm, Auto Innovators recommends enactment of a semiconductor
1238 manufacturing investment tax credit that can help companies offset the cost of creating new lines within
1239 existing facilities or reallocating current production to meet evolving needs. A significant investment in
1240 building additional semiconductor capacity is essential. We look forward to continuing to work with you
1241 to ensure that the United States continues to lead the world in innovation and in building a cleaner,
1242 safer, and smarter transportation future. Thank you.

1243 Moderator: Thank you very much. Next we have Ann Wilson with the Motor and Equipment
1244 Manufacturers Association.

1245 Ann Wilson: Thank you. Thank you very much for the opportunity to appear this afternoon. My name is
1246 Ann Wilson and I serve as a Senior Vice President of Government Affairs for the Motor and Equipment
1247 Manufacturers Association or MEMA. This afternoon, I'd like to provide an overview of MEMA's views
1248 on the semiconductor supply issues raised by President Biden's February 24th, executive order. MEMA
1249 represents more than 1,000 companies that manufacture original equipment and aftermarket motor
1250 vehicle parts, components, systems, materials for use in passenger vehicles and commercial trucks. U.S.
1251 vehicle parts manufacturers provide more than 900,000 direct American jobs making it the largest
1252 sector of American jobs and manufacturing jobs with a presence in all 50 states. It is important to
1253 recognize today that this crisis is impacting all of our members. Since the end of 2020 the U.S. vehicle
1254 industry was faced with an acute shortage of semiconductor chips as well as shortage of the motor
1255 vehicle grade wafers from which they are produced. Semiconductors are used in a wide variety of
1256 vehicle components to perform critical functions such as vehicle control, active and passive safety
1257 systems, emissions, and driver information. The manufacturer of these electronic components relies on
1258 semiconductor industry that in turn depends on the silicon wafer foundry industry. The current shortage

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1259 of motor vehicle semiconductors was triggered in part during the quarter of 2020 pandemic shutdown,
1260 which prompted silicon wafer foundries to reallocate production from motor vehicle sector to the
1261 consumer product sector. However, as motor vehicle production grew sharply in the second half for
1262 2020 motor vehicle grade wafer capacity could not keep up with demand. As of April 2021 many U.S.
1263 motor vehicle plants have idled and or curtailed production due to the shortage of these key
1264 components. These shortages are expected to persist in 2021 in part because of that takes up to five
1265 months for foundries to retool, re allocate, or expand production. Recent other events such as the
1266 semiconductor Fab fire in Japan, shipping and [inaudible] delays, and natural disasters have further
1267 exacerbated this problem. Due to the shortage, the industry is anticipating an overall shortfall in motor
1268 vehicle production for the first three quarters of 2021 without adverse employment impacts both to the
1269 vehicle and vehicle parts manufacturers. There are lessons to be learned from the current motor
1270 vehicles crisis and for the overall long-term supply chain discussions. First, it is [inaudible] that combined
1271 demand for semiconductors from all technology sectors from the motor vehicles to personal consumer
1272 devices will only continue to accelerate. The demand for motor vehicle chips is likely to increase faster
1273 than any other sector. According to KPMG four trends - autonomy, electrification, connectivity and
1274 mobility as a service - will raise the semiconductor contents of cars by as much as 10 fold. Second,
1275 increasingly more sophisticated chips will be needed overtime as there is a greater news for micro
1276 controllers and other advanced technologies. The U.S. semiconductor policy objectives should be first
1277 and foremost to increase and diversify the local supply of all grades semiconductor chips, which in turn
1278 encourages more U.S. wafer and semiconductor chip production. However, as others have mentioned
1279 the cost of semiconductor plants range anywhere from 4 billion to 20 billion dollars. Some government
1280 assistance is necessary for the U.S. to complete globally. For these reasons, MEMA strongly supports
1281 funding of the Chips Act. However, the legislation must include appropriate motor vehicle production
1282 incentives. During consideration of the Chips Act, policy makers should consider three issues for
1283 increasing U.S. based production if the Chips Act funding encourages companies to source some of their
1284 best wafers in the U.S. That would be an important contribution to the increased global capacity and
1285 diversification of supply. Second, incentivizing chip manufacturing to produce chips and wafer
1286 components for the motor vehicle sector. Currently the vehicle sector needs mostly 200 millimeters
1287 semiconductor chips that are manufactured with mature but still vital technology for our sector, 5G, and
1288 other critical functions. Companies making semiconductor chips get a better economic return on state-
1289 of-the-art 300 millimeter chips for consumer goods and a few motor vehicle components such as
1290 microcontrollers. The Chips Act must incentivize manufacturers to produce both 300 millimeter and 200
1291 millimeter chips and the wafer components for the vehicle sector. A requirement that portion of the
1292 chips grants go to companies that commit to building Fabs that have that capacity to manufacture
1293 motor vehicle grade semiconductor production would encourage balanced U.S. chip production. And
1294 finally, I would like to reiterate the stabling access to these necessary components is important for the
1295 U.S. Department of Defense. MEMA member companies support DoD's fleet vehicles as well as combat
1296 and land transportation vehicles that provides the support to our combat vehicles. [Inaudible] also pass
1297 broad R&D funding provisions and an extension of the current law providing full and immediate
1298 deductibility of R&D into 2022 and beyond. MEMA appreciates this opportunity to provide testimony
1299 this afternoon, and we look forward to engaging with you as you work on these issues. I'll be happy to
1300 answer any questions.

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1301 Moderator: Thank you so much. We're going to save the questions for the end of this group. But we
1302 appreciate that offer. Next we have Stephanie Hall with the National Association of Manufacturers.

1303 Stephanie Hall: Hi. Thanks Erika. This is Stephanie Hall. I am Director of Innovation Policy with National
1304 Association of Manufacturers. We really appreciated the administration's focus on this issue and the
1305 Department's taking the time today to give this input and appreciate the opportunity to share our
1306 perspective here. The National Association of Manufacturers represents manufacturers of all sizes in
1307 every industrial sector and in all 50 states. Our broad membership includes key aspects of the
1308 semiconductor manufacturing supply chains and research and development to design, fabrication,
1309 packaging, and end use production. We also speak on behalf of a broad range of manufacturers, a full
1310 spectrum of end users that rely on chips for their manufacturing processes, and the products that they
1311 make. This broad view into the very real impacts of the current semiconductor supply chain challenge
1312 has provided a few key insights that we hope will be helpful to the administration and to the
1313 department as they continue their review of supply chain risks.

1314 First, there's a lot at stake and second, our policy solutions must be geared toward reorienting the chips
1315 supply chain to the United States over the long term paired with strategic engagement with allies today
1316 that address the immediate and acute demands of the market. So first what's at stake. Many
1317 participants today have highlighted how a robust reliable semiconductor supply chain is essential for our
1318 nation's economic and national security leadership. Beginning the NAM completely agrees and I want to
1319 provide some precision to that very important point. Chips are a core component critical to innovation
1320 and production across the full manufacturing ecosystem. They're ubiquitous in everyday products from
1321 phones and laptops to water heaters and the cars we drive. They also enable critical infrastructure such
1322 as power grids, communication networks, and cloud computing. They're integral to U.S. aerospace and
1323 defense systems and are a key component powering the digital transformation that's underway in
1324 manufacturing 4.0 today. Disruptions to the supply of semiconductors can result in impacts across the
1325 supply chain of specific products and entire sectors. Taking just one example, passenger and commercial
1326 vehicles use chip-enabled electronics for essential and required components of their systems, including
1327 engine control systems and collision avoidance sensors. Shortages have recently interrupted delivery of
1328 these technical components and caused ripple effects across broader manufacturing supply chains of
1329 automotive vehicles and heavy duty trucks. In some cases, this has led to manufacturers having to
1330 reduce output and rolling production delays. These further disrupt predictability for the large and small
1331 suppliers that provide other inputs and component products to use equipment manufacturers. Looking
1332 forward there's a lot at stake as well. Persistent shortages can undermine COVID-19 response efforts as
1333 chips are necessary across the range of sectors that are delivering vaccines, medical devices, agricultural
1334 goods, and other essential supplies. Shortages can also impede anticipated increases in production and
1335 sales of COVID-19 recovery and threaten to delay progress on all infrastructure and digital
1336 transformation initiatives. The gap between demand and the available supply is expected to grow over
1337 the next five years. So what are some of the options? At the NAM we believe the policy approach should
1338 include measures to build our domestic semiconductor manufacturing capabilities over time as well as
1339 immediate efforts to support reliable supply chains among international allies. First and foremost the
1340 federal government should pursue programs and policies that encourage the expansion of domestic
1341 semiconductor supply chains. Last summer, the NAM introduced a proposal called Strengthening
1342 Manufacturing Supply Chains which provides a clear roadmap for growing domestic manufacturing.

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1343 We've provided the bulk [inaudible] as part of our written submission to the department. In short, it
1344 [inaudible] recommendations that are meant to encourage the next dollar spent to build manufacturing
1345 capacity is spent on growing the manufacturing base here in the United States. I won't go into all the
1346 specifics of the plan, but we'll highlight that many of those recommendations can and should guide
1347 policy solutions for semiconductor supply chains, such as tax credits to encourage domestic investment
1348 and tax law changes that would reduce costs to the manufacturers to hire and retain a pipeline of U.S.
1349 skilled workers. We also call for a public-private investment vehicle to provide funding and financing to
1350 companies of all sizes to support research into advanced manufacturing technologies. We also call for
1351 harmonizing sustainable permitting that's required before companies can break ground on major
1352 facilities. Second, as many have mentioned here today, the government should fully fund the Chips Act
1353 and speed up its implementation to boost domestic chip manufacturing. Establishing and expanding
1354 domestic chip manufacturing requires significant upfront capital expense. U.S. policy should incentivize
1355 the capital investments that support domestic manufacturing as well as the research and development
1356 and design efforts that support the semiconductor manufacturing ecosystem. Domestic manufacturing
1357 initiatives should support the full range of chips that commercial and public sector entities rely on
1358 including next generation wafers designed to support advanced processing performance as well as
1359 legacy chips to continue to support multiple commercial and government applications. Third,
1360 government should streamline export control policies to support U.S. competitiveness and
1361 semiconductor manufacturing. Fourth, we need to strengthen the manufacturing workforce, especially
1362 in STEM fields that support the chips manufacturing ecosystem. Lastly, boosting U.S. domestic capacity
1363 should be pursued along with prioritizing strategic collaboration with allies to support those short-term
1364 supply needs of industry and government and to enhance reliable diversified supply chains moving
1365 forward. We at the NAM recognize that building resilience supply chains for semiconductors and
1366 boosting domestic manufacturing capacity will require multiple policy solutions and sustained
1367 investments over time. The federal government can catalyze this transition by enacting the policy
1368 recommendations that we've provided in our written submission and in those highlighted here today
1369 while also pursuing an environment in trade, tax, regulatory policy, IP protections, and immigration
1370 reforms that support manufacturer's ability to quickly innovate and build. Thank you so much. Happy to
1371 answer any questions.

1372 Moderator: Thank you Stephanie. We're going to do a question session at the end of this group. So if
1373 you could just stay on until then that would be great. Thank you. Our next speaker is Kevin Messner with
1374 the Association of Home Appliance Manufacturers.

1375 Kevin Messner: Thank you. Yes, Kevin Messner. I'm the Senior Vice President of Policy and Government
1376 Relations at the Association of Home Appliance Manufacturers. We represent floorcare portable and
1377 major appliance manufacturers. That's everything in your home. You can think of from vacuums to
1378 coffee makers to dishwashers, clothes washers, refrigerators, electric knives. Everything that's in your
1379 home. Generally that is a durable product. We have about a two hundred billion dollar economic impact
1380 in the U.S. as an industry and about a million jobs and about \$57 or so billion dollars in wages in the U.S.
1381 So it's an important segment of the country economically, but even more importantly to everyone's
1382 everyday life in the home right now, which were spending a lot of time in our home during the
1383 pandemic. The supply chain. we're very supportive of this administration's efforts to strengthen the
1384 supply chain. The supply chain is, it's crazy right now. I mean, you've got the pandemic we all know

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1385 about, you got Suez Canal, you've got ships off the shore in Long Beach, and now, we got
1386 semiconductors. I mean, it's really tough for manufacturers to build products. And we also have steel
1387 and aluminum shortages. So it just keeps building and as manufacturers and appliance manufacturers
1388 that see themselves as providing solutions it's really really hard. It's day-to-day fight. So our message is
1389 really more of an immediacy. There's a lot of good long-term solutions to this and were supportive of
1390 that and need to do that. But we're struggling to get by week by week month by month with these
1391 supply chain issues. Message number one is they (semiconductors) should not be reallocated from
1392 home appliances to any other industry for political reasons or anything else. Most appliances will have
1393 semiconductors in them and they are long life durable products; refrigerators can last 10, 20 years. And
1394 so they have to be able to be work with connected appliances that help with connectivity smart
1395 appliances energy efficiencies all of those things, but we are really seeing there are, we did a consumer
1396 survey, and people that are buying new appliances now are using them two and a half times more than
1397 they've used them in the past because people are just in home, in the home and you have you know,
1398 you're working at home you have kids in your home and the kitchen is the center of the home. What I
1399 always liked is where in the home is the most important though the priceless work of art. It's in the
1400 home. Where is it? It's hung on the refrigerator. That's where the most important art work is always
1401 displayed, it's on an appliance and it's just really important in everybody's life and they're using them
1402 more. And if you need an appliance to be able to cook your food, to store your food, and if it breaks you
1403 need a new one, you can't sit there and wait. Oh, sorry, I got to wait for a container to go back to China
1404 or I got to wait for a semiconductor because they were reallocated some other thing. You just put your
1405 food in a you know in a hole in the backyard try to keep it cold. No. Well they have to get their
1406 refrigerator now, they need to cook the food, you have to keep your house clean, you have to wash your
1407 clothes. You have people coming back from the hospital. And before they come into their families, they
1408 want to wash their clothes and clean themselves for their family and to take the time to spend time with
1409 their family. They have to shave their face so that the face mask properly seals, dish cleaning. So it's part
1410 of the clean sanitary home. It's part of cooking. Semiconductors are needed. You can't build an
1411 appliance and miss a part and if there's a semiconductor shortage that will lead to aggravating the
1412 backlogs that already exist to try to get an appliance right now. So there's a very important to our
1413 industry, appreciate you guys looking into this and trying to find solutions and doing the best we can but
1414 we have to keep the semiconductor supply as robust as we can in the U.S. and also internationally. We
1415 should also, we ask that you use the U.S. Department of Commerce in your consulates overseas to make
1416 sure that other countries are not putting political pressure on their semiconductor industries to
1417 reallocate for political reasons within their country as well because that that will have a huge impact
1418 here at home. I think I will actually just stop there and wait for questions and let you guys move on to
1419 others, but thank you for listening.

1420 Moderator: Thank you so much, Kevin. Our next speaker will be Ed Brzytwa, with the
1421 American Chemistry Council.

1422 Ed Brzytwa: On behalf of the American Chemistry Council and our nearly 160 members, thank you so
1423 much to BIS and the panel for the opportunity to speak today. It's an honor to be included on such a
1424 stellar speaker roster, even from an upstream perspective. I think we're probably the only upstream
1425 group speaking today. On Monday we submitted written comments to the Department of Commerce.
1426 But today my remarks will focus on three areas: first we intend to demonstrate the value of the

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1427 chemicals add both to the semiconductor manufacturing process, as well as the end products
1428 themselves. I will then highlight the role that globally integrated supply chains have played in enabling
1429 our industry to create the added value and support job creation. And finally, I will offer several
1430 suggestions for strengthening the competitiveness of the U.S. chemical industry, incentivizing greater
1431 investment in the United States, and minimizing potential risks within the supply chain. I will also note
1432 that our written comments touch on a number of ongoing regulatory issues concerning specific
1433 chemistries relevant to semiconductor manufacturing. I'm happy to discuss those in the QA. Clearly, it
1434 would be impossible to make semiconductors without chemicals. Many of our members have supplied
1435 important chemistries to the semiconductor industry since its inception. For example, electronic
1436 chemicals are essential not only to manufacturing semiconductors, but also printed circuit boards and
1437 other microelectronic devices. Related products like cleaners, developers, dopants, encapsulants,
1438 etchants, photoresists, specialty polymers, plating solutions, and strippers are all made possible by
1439 chemistry. And materials such as pipes, tubing, fittings, membranes, coatings and moldings, they also
1440 depend on chemistry. Importantly, a wide range of chemistries enable the production of silicon wafers.
1441 These wafers are essential to manufacturing semiconductors and therefore so are the chemistries on
1442 which those wafers' performance depend. I'll list a few: semiconductor substrates that derive from
1443 crystalline silica, atmospheric gases and specialty gases, fluoropolymers, photoresist and photoresist
1444 ancillaries, chemical mechanical planarization slurries and pads, and deposition dielectric and other
1445 electronic materials. In addition to playing a critical role in manufacturing of semiconductors, chemistry
1446 is a powerful job creator, an engine of economic growth for the semiconductor industry. For example, in
1447 2019 U.S. business of chemistry supported 379,000 workers in semiconductor and electronic component
1448 industry. Our industry supported \$44 billion dollars in payroll, and we supported \$53.4 billion in value
1449 added in semiconductors. The semiconductor industry is not alone in benefiting from the job-creating
1450 power of chemistry. In fact, for every one job created by the business of chemistry, we create more than
1451 seven times as many jobs elsewhere in the economy, totaling over 4.4 million American jobs. The
1452 success of well integrated low-cost global supply chains has played a significant role in our industry's
1453 ability to grow and create jobs over the past two decades. We also recognize that certain risks can arise
1454 over time and those risks must be mitigated. In our view, the success of the semiconductor
1455 manufacturing process supply chain is first predicated on enhancing the competitiveness of the U.S.
1456 chemical industry, on which it depends. To strengthen the competitiveness of our industry, ACC
1457 encourages the administration to focus on six factors: 1) abundant sources of natural gas and Natural
1458 Gas Liquids, which are the primary feedstocks and energy sources for manufacturing chemicals in the
1459 United States, 2) low-cost imported intermediate inputs into manufacturing chemicals, 3) high skilled
1460 labor facilitated in part by immigration, 4) strong protection of intellectual property rights including
1461 trade secrets, 5) world-class ecosystem for R&D and innovation, and 6) high standard protections for
1462 human health and the environment.

1463 Enabling greater chemical sector innovation and competitiveness might even require incentives from
1464 the United States and state governments, and these should be constructed in a way that does not
1465 distort trade and investment. Such incentives should include tax credits and abatements, expedited
1466 permitting for plant construction or upgrades, programs to educate the workforce in response to
1467 industry needs, facilitation high-skilled immigration, access to workers training and retraining programs,
1468 public-private partnerships for R&D of new materials and technologies, and potential cost shared grants

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1469 to support domestic capital investments for key upstream materials, including chemical inputs as well as
1470 infrastructure, and finally relief and an assurance for domestic supply chain disruptions caused by
1471 hurricanes, wildfires, and winter storms. Another straightforward way to incentivize U.S. production of
1472 semiconductor dependent chemicals is to provide tariff relief. ACC encourages the Department of
1473 Commerce to work with the office of the U.S. trade representative to identify the relevant intermediate
1474 inputs exposed to most favored nation customs duties, plus the additional tariffs under Section 301 of
1475 the Trade Act of 1974. ACC in our partners continue to call for quick Congressional renewal of the
1476 miscellaneous tariff bill, which may provide temporary suspension of reduction of the MFN duties
1477 imposed on imports of intermediate inputs. The MTB expired at the end of last year, unfortunately. It's
1478 also important that the U.S. strategy on supply chain resilience prioritizes the opening of new markets.
1479 Commercially meaningful new market access allows our companies to take advantage of economies of
1480 scale thereby manufacturing more important chemistries and at home in the U.S. and exporting more of
1481 those chemistries to the world. Enhancing our competitiveness will foster more competitiveness in the
1482 long run and therefore greater supply chain resiliency. And where U.S. trading partners are not playing
1483 by the rules or tilting the playing field in favor of their domestic companies, we'd urge the
1484 administration to enforce U.S. trade agreements and U.S. trade remedies laws. ACC is ready to serve as
1485 a source of information and experience regarding the role of the business of chemistry, enabling a more
1486 vibrant resilient and secure semiconductor manufacturing industry in the United States. Thank you for
1487 listening and I look forward to your questions.

1488 Moderator: Thank you very much Ed. Our final speaker for today is Jeffrey Ferry with the Coalition for a
1489 Prosperous America.

1490 Jeffrey Ferry: Hello, Erika. Thank you. Hello, my name is Jeff Ferry I'm Chief Economist with the Coalition
1491 for a Prosperous America. We are an advocacy group and think tank dedicated to broadly shared U.S.
1492 prosperity, stronger economic growth, and reduced inequality, which can only be achieved by rebuilding
1493 the U.S. manufacturing sector and encouraging the growth of high wage, high growth industries.
1494 Unusually for an economist I also have real-world business experience. I spent more than 16 years in the
1495 technology industry including six years at Infinera, an optical networking startup that built the only
1496 Greenfield chip fabs established in Silicon Valley this century. The U.S. is today facing a serious crisis in
1497 the semiconductor industry. As the current widespread chip shortage graphically illustrates, the U.S. has
1498 become overly dependent on a handful of chip manufacturing houses, known as fabs, primarily in Asia.
1499 Today, auto workers are being laid off because auto manufacturers cannot get the chips they need to
1500 build vehicles. The challenge the U.S. faces is threefold: first, China is targeting the chip industry as one
1501 of its made in China 2025 critical industries where it aims to become a world leader. Secondly, our global
1502 supply chains have become longer, more concentrated, and more fragile. Today, they are less resilient
1503 than they were a decade or two ago and more susceptible to disruption from unpredictable
1504 international events. Finally, the U.S. financial system is driving U.S. Chip design companies to sell off or
1505 shut down their manufacturing operations making us even more dependent on foreign chip fabs. This
1506 over-dependence on a small number of foreign fabs located far away and close to China is a danger to
1507 our economic security and our national security. The danger to national security is that virtually every
1508 military system, including even the humble Jeep, is today dependent on chips so that the nation that
1509 gains a lead in chip technology has the upper hand in every domain of modern warfare. Today, China is
1510 estimated to be spending \$120 billion dollars of venture capital funding to catch up and surpass the

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1511 United States and other semiconductor powers. The steady loss of manufacturing capability in the U.S.
1512 will accelerate if we do nothing. Experience shows that design and product development tend to follow
1513 manufacturing, so if manufacturing continues to move to Asia, we can expect product design and R&D
1514 to follow it over time. The solution is for the U.S. Government to take a leadership role and target
1515 rebuilding our chip manufacturing capability. We recommend the U.S. set a target of 50% production
1516 capacity within the U.S. for every major segments of the semiconductor market. I mean by this the U.S.
1517 should have the capacity to supply the U.S. industry with 50% of the chips needed in logic
1518 semiconductors, 50% in memory, 50% in analog, 50% in power semiconductor, 50% in display
1519 semiconductor, and crucially 50% in artificial intelligence machine learning semiconductors. To achieve
1520 this the U.S. Government should establish a public-private partnership to build, own, and operate fabs
1521 within the U.S. This project could start with GlobalFoundries. The other partners in such a venture
1522 should be the major U.S. fab-less chip companies. This would give the fab-less chip companies an
1523 interest in steering their manufacturing work to the new U.S. based consortium. There are four crucial
1524 steps to making this process successful: first, the U.S. government should set a target objective, which
1525 we're suggesting should be 50% of the production capacity located here in the U.S. It should not just
1526 dispense money to chip makers and hope they do the right thing. You must know your objective.
1527 Secondly, the U.S. should extend the investment capital to make this target achievable. The \$50 billion
1528 dollar figure in Chips for America is a good number; a total of a hundred billion dollars would be a better
1529 number, and remember there's a multiplier effect when you build a consortium because the other
1530 partners would invest alongside the federal government. Third, a new business needs customers. The
1531 customers for U.S. fabs are the U.S. fab-less chip makers. There must be incentives to get these
1532 customers to favor U.S. fabs. That is in our economic interest and our national security interest. Tax
1533 credits, a stake in the consortium, or if necessary tariffs could provide the right incentive to rebuild the
1534 U.S. fab industry. Fourth, U.S. fabs need protection from the predatory practices of foreign suppliers...

1535 Moderator: Mr. Ferry, I think your sound went out. Mr. Ferry.

1536 Jeffrey Ferry: ...software firms from selling to Chinese chip makers. Finally, in a recent article published
1537 on the CPA website. We pointed out that leading U.S. chip makers last year returned \$42 billion dollars
1538 to shareholders far, more than they invested in their own businesses. The U.S. public stock market
1539 system we have today favors short term management of the stock price and short-term enrichment by
1540 senior executives over long-term investments in national wealth. We need to fix this system. We can
1541 only remain the world's largest economy and the world's largest superpower if we find a way to
1542 incentivize companies not to manage their stock price on a weekly basis, but instead to invest in that
1543 company and the nation's future with a 20, 40, or 50 year time horizon. Thank you very much.

1544 Moderator: Thank you Mr. Ferry and thank you to all our group three speakers. We are going to turn to
1545 the USG panel for a question and answer session. We are going to open it up to group 2 and 3 to answer
1546 if you are one of those 16 speakers and you would like to respond to one of the questions, please use
1547 the raise hand function and we will call on you. We will do our best to allow all those interested to speak
1548 while also considering our time constraints. USG panel?

1549 Sahar Hafeez: This is Sahar again, I think I'll ask the first question and then hand it over to Monica. So my
1550 question is what are some of the workforce related challenges you face across the supply chain? We
1551 heard a lot about STEM issues and the immigration related issues which are, you know, obviously very

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1552 important, but was curious if you could take us through some of the manufacturing specific issues. So
1553 yeah, that's what we'd be interested in hearing. Monica, do you want to go ahead with your question
1554 then we can just have people to answer?

1555 Monica Gorman: Yeah, thanks Sahar. So thanks everybody. It's been a really, really interesting
1556 afternoon. Several of you have spoken eloquently about the need for investment other things in
1557 domestic manufacturing and also the need to coordinate with allied countries. So I'm just curious, how
1558 would you rate the relative risk of semiconductor manufacturing and advanced packaging for domestic
1559 production versus production in allied countries versus production in China by U.S. or allied owned
1560 companies? Would really be interested to hear your assessment of that relative risk.

1561 Moderator: So first, we'll go to Ann Wilson with the Motor & Equipment Manufacturers Association.

1562 Ann Wilson: I wanted to weigh in on the issue of workers training and the importance of it. As I
1563 mentioned, we represent a thousand manufacturers. It is... [Inaudible]...has to talk to one of our CEOs
1564 who can't tell you about jobs difficulties currently, but at the same time this is an industry that is being
1565 challenged to change dramatically, more automated or electrified, and the workforce is going to change
1566 with it so, you know, even though we did not testify on this it is one of the key issues that we have along
1567 with many manufacturers to both strengthen our current workforce abilities, but it's also to train
1568 workforce for the future. And Monica as to your follow-up questions. I know our members are
1569 interested in was a global supply chain as well as the domestic supply chain, but with particular
1570 attention played to our allies as well as our own domestic abilities.

1571 Moderator: Thank you. Next we'll go to Todd Barnum with Linton Crystal Technologies.

1572 Todd Barnum: Let me unmute and I'll put the video back up. One of the things that I wanted to address
1573 was the workforce piece. We're small here in the U.S. and what we've seen is an aging workforce. The
1574 knowledge for growing the semiconductor ingots is that Phil Dembowski had said have to be so pure
1575 and these ingots have to be perfect because as soon as you make it as soon as you make an error, now
1576 you've got problems in the end chip that's been manufactured over and over and over and over and
1577 over but by a lot of the big foundries. So I've seen a lot of that information. That's it's already left the
1578 U.S. Most of that knowledge is over in Asia where a majority of this manufacturing happens. I'd like to
1579 see something that kind of helps us develop it back here. I've got some younger staff that I'm trying to
1580 build up that I'm trying to move ahead, but it's a difficult piece that we're seeing. So we do need kind of
1581 some investment even from the university side, we need that semiconductor to be strong so that people
1582 want to get into that field that, that's what our university students are looking to do. And right now I
1583 don't see that.

1584 Moderator: Thank you. Next we'll go to Falan Yinug with SIA.

1585 [Inaudible from 02:48:28 to 02:48:48]

1586 Moderator: Falan with SIA are you there?

1587 Falan Yinug: Yeah, can you hear me?

1588 Moderator: Yes, do you want to respond to any of the questions?

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1589 Falan Yinug: Yes, it's really too bad that I think I want to underscore first of all, certainly the question of
1590 STEM education and domestic efforts to improve math and science education is critical for especially for
1591 long-term growth of the domestic workforce and capabilities and up leveling of the abilities of the
1592 domestic workforce to meet an expected increase in domestic activities for the industry. Second, I
1593 would definitely say that high-skilled immigration policy needs to better align with expected increase in
1594 demand for semiconductors workers domestically. I think it's critical. There's a shortage of skilled
1595 workers high-skilled workers in the United States for the semiconductor industry and there are skilled
1596 workers abroad who can meet that. One interesting component I'd like to also just underscore about the
1597 semiconductor industry in particular, you know, the profile of the semiconductor workforce, especially
1598 for manufacturing, is quite diverse. There are a number of jobs if you look at the BLS data in terms of the
1599 types of jobs that are needed for semiconductor manufacturing the vast majority of jobs actually are for
1600 semiconductor manufacturing technicians who don't necessarily need an advanced degree to
1601 participate in the semiconductor industry as a worker. So this is the industry, you know employs a wide
1602 variety and needs a wide variety of skilled workers with various levels of education. And so I think that
1603 should be very important to keep in mind.

1604 Moderator: Thank you, and we're going to go to Matt Borman for another question.

1605 Matt Borman: So we talked, heard a lot, from the speakers on almost every aspect of the supply chain,
1606 but I'm wondering if any of the panelists had any thoughts on particular incentives for advanced
1607 packaging which is our understanding is, would become more important as we get closer and closer to
1608 the end of Moore's Law, so if there are any thoughts people had on any incentives that may be
1609 particularly relevant to really spur the development of advanced packaging as part of the supply chain
1610 given that there's almost no packaging part of the supply chain currently in the United States. Thanks.

1611 Moderator: Okay, we're going to go to Dr. Shamik Das. Dr. Das do you want to answer Matt's question? I
1612 saw your hand was raised.

1613 Dr. Shamik Das: I apologize I had two mute buttons. Okay. Yes, I did. So thank you for that question. It's
1614 important as we get to the end of Moore's Law and start looking at what we call these Beyond CMOS
1615 technologies that we develop an ecosystem in the U.S. that lets us experiment and integrate those
1616 Technologies on a CMOS platform, on an advanced silicon platform, so that we can quickly prototype,
1617 test out ideas and develop new capabilities in the U.S. for exploring these kinds of technology. So there's
1618 a lot of good research out there, especially in the academic community on these kinds of emerging
1619 ideas. It is relatively difficult to get those into commercializable platform. And so creating that
1620 ecosystem where we can try those things out in a production environment would help enormously.

1621 Moderator: Thank you. I do not see any more raise hands, does the USG panel have any additional
1622 questions? All right. I think we will wrap up our question and answer session. I'd like to thank the USG
1623 panel Matthew Borman, Sahar Hafeez, Monica Gorman, and Michele Schimpp for serving on the USG
1624 panel. I'd like to thank all of our speakers and attendees today and I'd like to turn it over to Matt and
1625 Sahar for some closing remarks.

1626 Matthew Borman: I want to once again thank everybody for participating both those who spoke, also
1627 those who are listening, and as many speakers have said it's clear to us that for this issue we really need
1628 as much input and consultation with industry and the academic world as possible because this is such an

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1629 important and large issue. So we look forward to continuing to have engagement on this. I anticipate
1630 that once the initial report is done they'll certainly will be a lot of follow-up and certainly as we move to
1631 look to implement whatever funding comes out of appropriations comes out of the Chips Act, that'll be
1632 another very significant aspect of this. Sahar anything else?

1633 Sahar Hafeez: No, I mean I just wanted to really thank you all for your time, this was really helpful. We
1634 learned a lot and will incorporate as we review the report, we'll incorporate the feedback here and we
1635 just really appreciate it. As you probably know President Biden is the car person, so, you know, that's
1636 been a big theme here today. We're very aware of the chip shortage and the difficulties there and I think
1637 that you know with the recent infrastructure proposals should be very helpful in terms of some of the
1638 challenges that were discussed today, and we look forward to the dialogue and really just thank you
1639 very much for your time. And I want to I if we were all together, we'd give her a huge round of applause
1640 to Erika, but let's just we will do a virtual applause to her for her tireless work at making this and making
1641 this a successful panel. Every time I went whenever Matt and I checked the time to see if we're like "oh
1642 wow, we're like exactly on track" and that's thanks to Erika and her bell, which I need to get now, but
1643 thank you again and have a good to have a good evening. We'll talk to you soon, bye.

1644 Matthew Borman: All right. Thank you all.